SPORTON INTERNATIONAL INC.





FCC TEST REPORT

Report No.: F072013

FCC TEST REPORT

for

CISPR PUB. 22 Class A

Equipment

: Industrial Panel PCs

Model No.

: AMB-513HT/AMB-513HTT

FCC ID

: N/A

Filing Type

: Verification

Applicant

Astech Technology Co., Ltd.

6F-4, No. 351, Chung-Shan Rd., Sec. 2, Chung-Ho City, Taipei, Taiwan, R.O.C.

- The test result refers exclusively to the test presented test model / sample.
- Without the written authorization of the test lab., the Test Report may not be copied.
- Certificate or Test Report must not be used by the applicant to claim the product in this test report endorsement by NVLAP or any agency of U.S. government.

SPORTON International Inc.

6F, No.106, Sec. 1, Hsin Tai Wu Rd., Hsi Chih, Taipei Hsien, Taiwan, R.O.C.

SPORTON International Inc.

TEL 886-2-2696-2468

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FCC ID

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6F, No.106, Sec. 1, Hsin Tai Wu Rd., Hsi Chih, Taipei Hsien, Taiwan, R.O.C TEL:886-2-26962468 FAX:886-2-26962255

SPORTON INTERNATIONAL INC.





FCC TEST REPORT

Report No.: F072013

Certificate No.: F072013

CERTIFICATE OF COMPLIANCE

for

CISPR PUB. 22 Class A

Equipment

: Industrial Panel PCs

Model No.

: AMB-513HT/AMB-513HTT

FCC ID

: N/A

Applicant

Astech Technology Co., Ltd.

6F-4, No. 351, Chung-Shan Rd., Sec. 2, Chung-Ho City, Taipei, Taiwan, R.O.C.

I HEREBY CERTIFY THAT :

The measurements shown in this test report were made in accordance with the procedures given in ANSI C63.4 - 1992 and the energy emitted by this equipment was passed CISPR PUB. 22 both radiated and conducted emission class A limits. Testing was carried out on Jul. 21, 2000 at SPORTON International Inc. LAB. in Lin Kou.

President

SPORTON International Inc.

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Scope of NMAP Acceptation: EC/CISPR 22 FCC Method -47 CFR Part 15 - Diotal Devices, AS-2548

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1. General Description of Equipment under Test

1.1. Applicant

Astech Technology Co., Ltd. 6F-4, No. 351, Chung-Shan Rd., Sec. 2, Chung-Ho City, Taipei, Taiwan, R.O.C.

1.2. Manufacturer

Same as 1.1.

1.3. Basic Description of Equipment under Test

Equipment : Industrial Panel PCs

Model No. : AMB-513HT/AMB-513HTT

FCC ID : N/A
Trade Name : Astech

Data cable : Please see section 2.2 of this test report for details

STP cable : Shielded, 10m Power Supply Type : Switching

Power Cord : Non-Shielded, 1.75m, 3 pin

1.4. Feature of Equipment under Test

- CPU: CELERON 366MHZ
- Heavy- duty steel chassis & NEMA 4/12 plastic front panel.
- · 4-slot ISA-Bus passive backplane..
- · One disk drive housing: for a 3.5" FDD and a 3.5" HDD.
- LCD Specifications:
- -Display type: AMB- 513HT
- -Max. resolution: 640* 480
- -Luminance (cd/m2): 200

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2. Test Configuration of Equipment under Test

2.1. Test Manner

- The EUT has been associated with personal computer and peripherals pursuant to ANSI C63.4-1992 and configuration operated in a manner which tended to maximize its emission characteristics in a typical application.
- b. The remote workstation, SONY Monitor, DELL PS/2 Keyboard, PRIMAX PS/2 Mouse, HP Printer, and ACEEX Modem were connected to the EUT for EMI test.
- Frequency range investigated: conduction 150 KHz to 30 MHz, radiation 30 MHz to 1000MHz.

2.2. Description of Test System

Support Unit 1. -- Monitor (SONY) - For local and remote workstation

FCC ID

: AK8GDM17SE2T

Model No.

: GDM-17SE2T

Power Supply Type

: Switching

Power Cord

: Non-Shielded

Serial No.

: SP0013

Data Cable

: Shielded, 360 degree via metal backshells, 1.15m

Support Unit 2. -- PS/2 Keyboard (DELL) -- For local and remote workstation

FCC ID

: GYUM90SK

Model No.

: AT101W

Serial No.

: SP0019

Data Cable

: Shielded, 360 degree via metal backshells, 1.5m

Support Unit 3. -- PS/2 Mouse (PRIMAX) -- For local and remote workstation

FCC ID

: EMJMUSJQ

Model No.

: MUS9J

Serial No.

: SP0045

Data Cable

: Non-Shielded, 360 degree via metal backshells, 1.75m

Support Unit 4. - Printer (HP) - For local workstation

FCC ID

: DSI6XU2225

Model No.

: 2225C

Power Supply Type

: Linear

Power Cord

: Non-Shielded

Serial No. Data Cable : SP0014 : Shielded, 360 degree via metal backshells, 1.35m

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Power Cord

Support Unit 5. -- Modem (ACEEX) -- For local workstation

 FCC ID
 : IFAXDM1414

 Model No.
 : DM1414

 Power Supply Type
 : Linear

Serial No. : SP0015

Data Cable : Shielded, 360 degree via metal backshells, 1.15m

: Non-Shielded

Support Unit 6. -- Personal Computer (FIC) - For remote workstation

 FCC ID
 : N/A

 Model No.
 : P2L97

 Power Supply Type
 : Switching

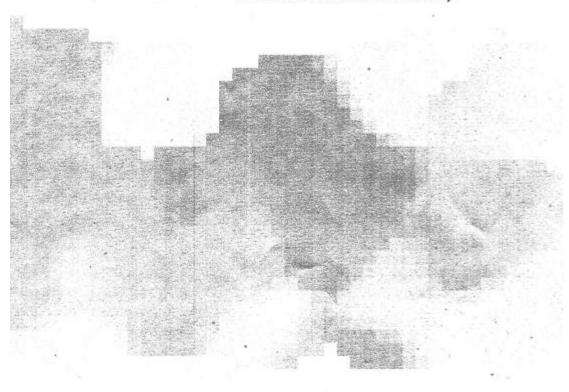
 Power Cord
 : Non-Shielded

 Serial No.
 : SP0037

Data Cable : Shielded, 360 degree via metal backshells

Remark : This support device was tested to comply with FCC standards and

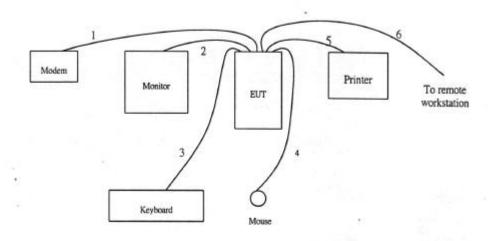
authorized under a declaration of conformity.



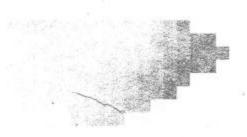
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2.3. Connection Diagram of Test System



- The I/O cable is connected from EUT to the support unit 5.
- The I/O cable is connected from EUT to the support unit 1.
- The I/O cable is connected from EUT to the support unit 2.
- The I/O cable is connected from EUT to the support unit 3.
- The I/O cable is connected from EUT to the support unit 4.
- The STP cable is connected from EUT to the remote workstation.



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3. Test Software

Two executive programs, EMITEST.EXE & WINFCC.EXE under WIN 98, which generate a complete line of continuously repeating " H " pattern were used as the test software.

The programs were executed as follows:

- a. Turn on the power of all equipment.
- b. The PC reads the test program from the floppy disk drive and runs it.
- c. The PC sends "H" messages to the monitor, and the monitor displays "H" patterns on the screen.
- d. The PC sends " H " messages to the printer, then the printer prints them on the paper.
- e. The PC sends " H " messages to the modem.
- f. The PC sends " H " messages to the internal Hard Disk, and the Hard Disk reads and writes the message.
- g. Repeat the steps from b to f.

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4. General Information of Test

4.1. Test Facility

This test was carried out by SPORTON International Inc.

Test Site Location : No. 30-2, Lin 6, Diing-Fwu Tsuen, Lin-Kou-Hsiang,

Taipei Hsien, Taiwan, R.O.C. TEL: 886-2-2601-1640 FAX: 886-2-2601-1695

4.2. Standard for Methods of Measurement

ANSI C63.4-1992

4.3. Test in Compliance with

CISPR PUB 22 Class A

4.4. Frequency Range Investigated

a. Conduction: from 150 kHz to 30 MHz
 b. Radiation: from 30 MHz to 1,000 MHz

4.5. Test Distance

The test distance of radiated emission from antenna to EUT is 10 M.

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5. Test of Conducted Powerline

Conducted Emissions were measured from 150 kHz to 30 MHz with a bandwidth of 9 KHz on the 115 VAC power and return leads of the EUT according to the methods defined in ANSI C63.4-1992 Section 3.1. The EUT was placed on a nonmetallic stand in a shielded room 0.8 meters above the ground plane as shown in section 5.3. The interface cables and equipment positioning were varied within limits of reasonable applications to determine the position produced maximum conducted emissions.

5.1. Major Measuring Instruments

Test Receiver	HP 8591EM
Attenuation	0 dB
Start Frequency	0.15 MHz
Stop Frequency	30 MHz
Step MHz	0.007 MHz
IF Bandwidth	9 kHz

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5.2. Test Procedures

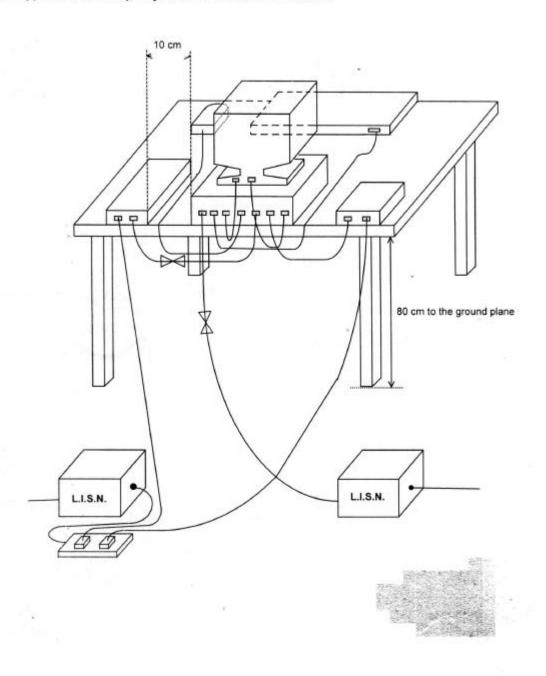
a. The EUT was placed 0.4 meter from the conducting wall of the shielding room was kept at least 80 centimeters from any other grounded conducting surface.

- b Connect EUT to the power mains through a line impedance stabilization network (LISN).
- c All the support units are connect to the other LISN.
- d. The LISN provides 50 ohm coupling impedance for the measuring instrument.
- e. The FCC states that a 50 ohm, 50 microhenry LISN should be used.
- f. Both sides of AC line were checked for maximum conducted interference.
- g. The frequency range from 150 kHz to 30 MHz was searched.
- Set the test-receiver system to Peak Detect Function and Specified Bandwidth with Maximum Hold Mode.
- i. If the emission level of the EUT in peak mode was 6 dB lower than the limit specified, then testing will be stopped and peak values of EUT will be reported, otherwise, the emissions which do not have 6 dB margin will be retested one by one using the quasi-peak method and reported.

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5.3. Typical Test Setup Layout of Conducted Powerline



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5.4. Test Result of AC Powerline Conducted Emission

· Frequency Range of Test : from 0.15 MHz to 30 MHz

Temperature: 28°C
Relative Humidity: 48 %
Test Date: Jul. 21, 2000

The Conducted Emission test was passed at minimum margin

LINE 0.212 MHz / 44.70 dBuV.

Freq. Line Meter Reading				Limits				Margin			
-10	or	Q.P.	A.V.	Q.P.	A.V.	Q.P.	A.V.	Q.P.	A.V.	Q.P.	A.V.
MHz) 1	Veutral	(dBuV)	(dBuV)	(uV)	(uV)	(dBuV)	(dBuV)	(uV)	(uV)	(dB)	(dB)
0 159	L	52 90	44.20	441.57	162.18	79.00	66.00	8912.51	1995.26	-26.1	-21.8
0.212	L	53.20	44.70	457.09	171.79	79.00	66.00	8912.51	1995.26	-25.8	-21.3
0 656	L	38.00	33.30	79.43	46.24	73.00	60.00	4466.84	1000.00	-35.0	-26.7
0.159	N	52.80	43.30	436.52	146.22	79.00	66.00	8912.51	1995.26	-26.2	-22.7
0.212	N	50.90	43.90	350.75	156.68	79.00	66.00	8912.51	1995.26	-28.1	-22.1
0.656	N	37.90	33.20	78.52	45.71	73.00	60.00	4466.84	1000.00	-35.1	-26.8

Test Engineer:

Jackson

5.5. Photographs of Conducted Powerline Test Configuration

The photographs show the configuration that generates the maximum emission.



FRONT VIEW



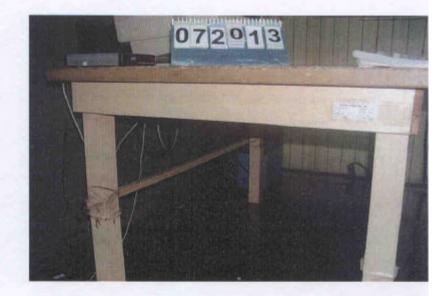
REAR VIEW

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SIDE VIEW

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6. Test of Radiated Emission

Radiated emissions from 30 MHz to 1,000 MHz were measured with a bandwidth of 120 kHz according to the methods defines in ANSI C63.4-1992. The EUT was placed on a nonmetallic stand in the open-field site, 0.8 meter above the ground plane, as shown in section 6.3. The interface cables and equipment positions were varied within limits of reasonable applications to determine the positions producing maximum radiated emissions.

6.1. Major Measuring Instruments

Amplifier (HP 8447D)

 Attenuation
 0 dB

 RF Gain
 25 dB

Signal Input 0.1 MHz to 1.3 GHz

Spectrum Analyzer (ADVANTEST R3261C)

 Attenuation
 0 dB

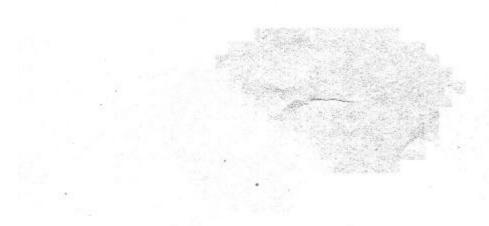
 Start Frequency
 30 MHz

 Stop Frequency
 1000 MHz

 Resolution Bandwidth
 1 MHz

 Video Bandwidth
 1 MHz

Signal Input 9 KHz to 2.6 GHz

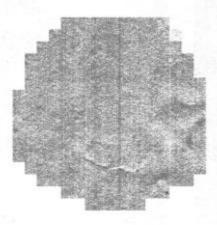


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6.2. Test Procedures

- a. The EUT was placed on a rotatable table top 0.8 meter above ground.
- b. The EUT was set 10 meters from the interference receiving antenna which was mounted on the top of a variable height antenna tower.
- c. The table was rotated 360 degrees to determine the position of the highest radiation.
- d. The antenna is a half wave dipole and its height is varied between one meter and four meters above ground to find the maximum value of the field strength both horizontal polarization and vertical polarization of the antenna are set to make the measurement.
- e. For each suspected emission the EUT was arranged to its worst case and then tune the antenna tower (from 1 M to 4 M) and turn table (from 0 degree to 360 degrees) to find the maximum reading.
- f. Set the test-receiver system to Peak Detect Function and specified bandwidth with Maximum Hold
- g. If the emission level of the EUT in peak mode was 6 dB lower than the limit specified, then testing will be stopped and peak values of EUT will be reported, otherwise, the emissions which do not have 6 dB margin will be repeated one by one using the quasi-peak method and reported.



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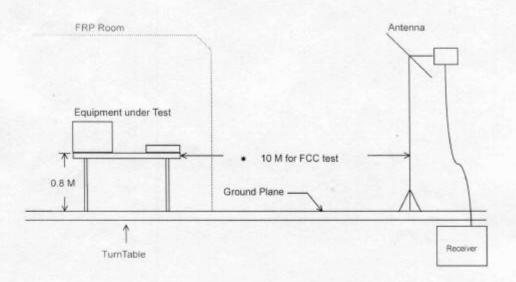
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6.3. Typical Test Setup Layout of Radiated Emission



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6.4. Test Result of Radiated Emission

Frequency Range of Test : from 30 MHz to 1,000 MHz

Test Distance: 10 M
Temperature: 29°C
Relative Humidity: 47 %
Test Date: Jul. 20, 2000

Emission level (dBuV/m) = 20 log Emission level (uV/m)

Corrected Reading : Antenna Factor + Cable Loss + Reading = Emission

The Radiated Emission test was passed at minimum margin

378.478 MHz / 43.39 dBuV (HORIZONTAL) Antenna Height 4 Meter, Turntable Degree 180 °.

Frequency (MHz)	Polarity	Antenna Factor (dB/m)	Cable Loss (dB)	Reading (dBuV)	Limits		Emission	Level	Margin
					(dBuV/m)	(uV/m)	(dBuV/m)	(uV/m)	(dB)
214.666	н	10.10	2.74	22.26	40.00	100.00	35,10	56.89	-4.90
227.320	Н	10.82	2.89	21.83	40.00	100.00	35.54	59.84	-4.46
302.996	н	12.95	3.23	25.48	47.00	223.87	41.66	121.06	-5.34
378.478	н	15.37	3.95	24.07	47.00	223.87	43.39	147.74	-3.61
416.219	н	16.46	4.01	21.44	47.00	223.87	41.91	124.59	-5.09
170.476	V	9.44	2.36	22.88	40.00	100.00	34.68	54.20	-5.32

Test Engineer:

BENSON TSAI

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6.5. Photographs of Radiated Emission Test Configuration

The photographs show the configuration that generates the maximum emission.



FRONT VIEW



REAR VIEW

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7. Antenna Factor & Cable Loss

Frequency (MHz)	Antenna Factor (dB)	Cable Loss (dB)	
30	19.2	0.8	
35	13.4	0.9	
40	13.4	0.9	
45	11.5	1.1	
50	9.9	1.1	
55	7,9	1.2	
60	6.0	1.3	
65	6.4	1.4	
70	6.8	1.5	
75	7.1	1.5	
80	7.3	1.5	
85	8.2	1.6	
90	9.2	1.6	
95	10.1	1.6	
100	11.0	1.7	
110	11.4	1.9	
120	11.8	2.0	
130	11.3	2.2	
140	10.8	2.2	
150	10.7	. 2.2	
160	9.7	2.3	
170	9.4	2.4	
180	9.5	2.5	
190	9.4	2.5	
200	9.3	2.6	
220	10.4	2.8	
240	11.4	3.0	
260	12.2	2.9	
280	12.5	3.2	
300	12.9	3.2	
320	13.3	3.3	
340	13.7	3.6	
360	14.5	3.9	
380	15.5	3.9	
400	16.5	3.9	
450	16.5		
500	18.3	4.2 4.4	
550	18.9	4.8	
600	20.1		
650	18.1	4.8	
700		5.1	
750	17.2	5.4	
	17.9	5.8	
800	18.0	6.1	
850	17.7	6.6	
900	21.0	6.6	
950	21.0	6.9	
1000	20.3	7.0	

NHOP3

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8. List of Measuring Equipment Used

Instrument	Manufacturer	Model No.	Serial No.	Characteristics	Calibration Date	Remark
Test Receiver	HP	8591EM	3710A01187	9 KHz – 1.8 GHz	Sep. 06, 1999	Conduction
LISN (for EUT)	EMCO	3810/2	9703-1838	50uH / 50 OHM	Aug. 30, 1999	Conduction
LISN (for support device)	Kyoritsu	KNW-407	8-1010-15	50uH / 50 OHM	Nov. 16, 1999	Conduction
EMI Filter	CORCOM	MRI-2030	N/A	480VAC / 30A	N/A	Conduction
Spectrum Analyzer (site 3)	Advantest	R3261C	71720471	9KHz - 2.6GHz	Dec. 12, 1999	Radiation
Amplifier (Site 3)	HP	8447D	2944A06292	0.1MHz -1.3GHz	Feb. 19, 2000	Radiation
Briog Antenna (Site 3)	CHASE	CBL6112A	2218	30MHz - 2GHz	Jan. 29, 2000	Radiation
Half-wave dipole antenna (Site 3)	EMCO	3121C	8912-1285	20MHz - 1GHz	May 17, 2000	Radiation
Turn Table	EMCO	1060-1.211	9508-1805	0 ~ 360 degree	N/A	Radiation
Antenna Mast	EMCO	1051-1.2	9502-1868	1 m - 4 m	N/A	Radiation

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APPENDIX A. Photographs of EUT



072013-01.JPG



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