

FCC TEST REPORT

for

47 CFR, Part 2, Part 15 and CISPR PUB. 22 Class A

Equipment : Industrial Workstation
Model No. : AMB-2450HT/AMB-2450HTT/ACS-2310
FCC ID : N/A
Filing Type : Original Grant
Applicant : **Astech Technology Co., Ltd.**
6F-4, No. 351, Chung-Shan Rd., Sec. 2,
Chung-Ho City, Taipei, Taiwan, R.O.C.

- The test result refers exclusively to the test presented test model / sample.
- Without the written authorization of the test lab., the Test Report may not be copied.
- **Certificate or Test Report must not be used by the applicant to claim the product in this test report endorsement by NVLAP or any agency of U.S. government.**

SPORTON International Inc.

6F, No.106, Sec. 1, Hsin Tai Wu Rd., Hsi Chih, Taipei Hsien, Taiwan, R.O.C.

SPORTON International Inc.

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FCC ID : N/A
Page No. : 1 of 22
Issued Date : Oct. 27, 2000

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Scope of NVLAP Accreditation: FCC Method 47 CFR Part 15 - Digital Devices, AS-3548



CERTIFICATE OF COMPLIANCE

for

47 CFR, Part 2, Part 15 and CISPR PUB. 22 Class A

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Model No. : AMB-2450HT/AMB-2450HTT/ACS-2310
FCC ID : N/A
Applicant : Astech Technology Co., Ltd.
6F-4, No. 351, Chung-Shan Rd., Sec. 2,
Chung-Ho City, Taipei, Taiwan, R.O.C.

HEREBY CERTIFY THAT :

The measurements shown in this test report were made in accordance with the procedures given in **ANSI C63.4 - 1992** and the energy emitted by this equipment was **passed CISPR PUB. 22** both radiated and conducted emission class A limits. Testing was carried out on Oct. 23, 2000 at **SPORTON International Inc. LAB.** in Lin Kou.


K. J. Lin
Manager

SPORTON International Inc.

6F, No.106, Sec. 1, Hsin Tai Wu Rd., Hsi Chih, Taipei Hsien, Taiwan, R.O.C.

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1. General Description of Equipment under Test

1.1. Applicant

Asitech Technology Co., Ltd.
6F-4, No. 351, Chung-Shan Rd., Sec. 2,
Chung-Ho City, Taipei, Taiwan, R.O.C.

1.2. Manufacturer

Same as 1.1.

1.3. Basic Description of Equipment under Test

Equipment : Industrial Workstation
Model No. : AMB-2450HT/AMB-2450HTT/ACS-2310
FCC ID : N/A
Trade Name : ASTECH
TP Cable : Non-Shielded, 10m
Power Supply Type : Switching
AC Power Cord : Non-Shielded, 1.8m, 3 pin

1.4. Feature of Equipment under Test

- 15" XGA color TFT LCD display
- Heavy-duty steel chassis and NEMA 4/12 compliant aluminum alloy front panel
- Two sealed membrane keyboard, 59 data-key and 24 function-key
- 7/10 slots ISA/PCI-bus passive backplane or motherboard (ACS-2310 Control Box)
- Disk driver bay for slim size CD-ROM, 3.5" FDD and HDD
- EIA-RS310C rack-mount, 8U height
- Hold-down clamp protecting cads from vibration
- Cooling fan filter iss easy replace
- 64 CFM cooling fan

2. Test Configuration of Equipment under Test

2.1. Test Manner

- a. The EUT has been associated with personal computer and peripherals pursuant to ANSI C63.4-1992 and configuration operated in a manner which tended to maximize its emission characteristics in a typical application.
- b. The SONY Monitor, DELL PS/2 Keyboard, PRIMAX PS/2 Mouse, HP Printer and ACEEX Modem were connected to the EUT for EMI test.
- c. Frequency range investigated: conduction 150 KHz to 30 MHz, radiation 30 MHz to 1000MHz.

2.2. Description of Test System

Support Unit 1. -- Monitor (SONY)

FCC ID : AK8GDM17SE2T
Model No. : GDM-17SE2T
Power Supply Type : Switching
Power Cord : Non-Shielded
Serial No. : SP0013
Data Cable : Shielded, 360 degree via metal backshells, 1.15m

Support Unit 2. -- PS/2 Keyboard (DELL)

FCC ID : GYUM92SK
Model No. : AT101(DE8M)
Serial No. : SP0054
Data Cable : Shielded, 360 degree via metal backshells, 1.9m

Support Unit 3. -- PS/2 Mouse (PRIMAX)

FCC ID : EMJMUSJQ
Model No. : MUS9J
Serial No. : SP0045
Data Cable : Shielded, 360 degree via metal backshells, 1.7m

Support Unit 4. -- Printer (HP)

FCC ID : B94C2642X
Model No. : DeskJet 400
Power Supply Type : Linear
Power Cord : Non-Shielded
Serial No. : SP0048
Data Cable : Braided-Shielded, 360 degree via metal backshells, 1.35m

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Support Unit 5. -- Modem (ACEEX)

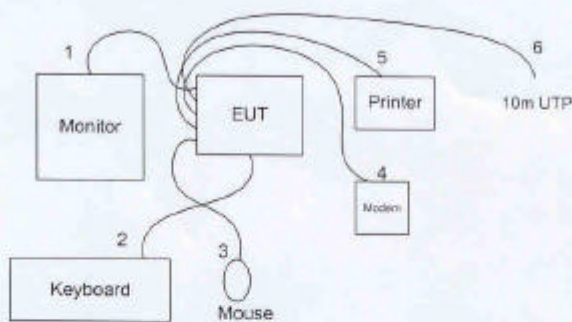
FCC ID : IFAXDM1414
Model No. : DM1414
Power Supply Type : Linear
Power Cord : Non-Shielded
Serial No. : SP0015
Data Cable : Shielded, 360 degree via metal backshells, 1.15m

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2.3. Connection Diagram of Test System



1. The I/O cable is connected from EUT to the support unit 1.
2. The I/O cable is connected from EUT to the support unit 2.
3. The I/O cable is connected from EUT to the support unit 3.
4. The I/O cable is connected from EUT to the support unit 5.
5. The I/O cable is connected from EUT to the support unit 4.
6. The UTP Cable is floating.

3. Test Software

Two executive programs, EMITEST.EXE & EMCTEST.EXE under WIN 98, which generate a complete line of continuously repeating " H " pattern were used as the test software.

The programs were executed as follows :

- a. Turn on the power of all equipment.
- b. The PC reads the test program from the floppy disk drive and runs it.
- c. The PC sends " H " messages to the monitor, and the monitor displays " H " patterns on the screen.
- d. The PC sends " H " messages to the printer, then the printer prints them on the paper.
- e. The PC sends " H " messages to the modem.
- f. The PC sends " H " messages to the internal Hard Disk, and the Hard Disk reads and writes the message.
- g. Repeat the steps from b to f.

4. General Information of Test

4.1. Test Facility

This test was carried out by SPORTON International Inc.

Test Site Location : No. 30-2, Lin 6, Diing-Fwu Tsuen, Lin-Kou-Hsiang,
Taipei Hsien, Taiwan, R.O.C.
TEL : 886-2-2601-1640
FAX : 886-2-2601-1695

4.2. Standard for Methods of Measurement

ANSI C63.4-1992

4.3. Test in Compliance with

CISPR PUB. 22 Class A

4.4. Frequency Range Investigated

- a. Conduction: from 150 kHz to 30 MHz
- b. Radiation : from 30 MHz to 1,000 MHz

4.5. Test Distance

The test distance of radiated emission from antenna to EUT is 10 M.

5. Test of Conducted Powerline

Conducted Emissions were measured from 150 kHz to 30 MHz with a bandwidth of 9 KHz on the 115 VAC power and return leads of the EUT according to the methods defined in ANSI C63.4-1992 Section 3.1. The EUT was placed on a nonmetallic stand in a shielded room 0.8 meters above the ground plane as shown in section 5.3. The interface cables and equipment positioning were varied within limits of reasonable applications to determine the position produced maximum conducted emissions.

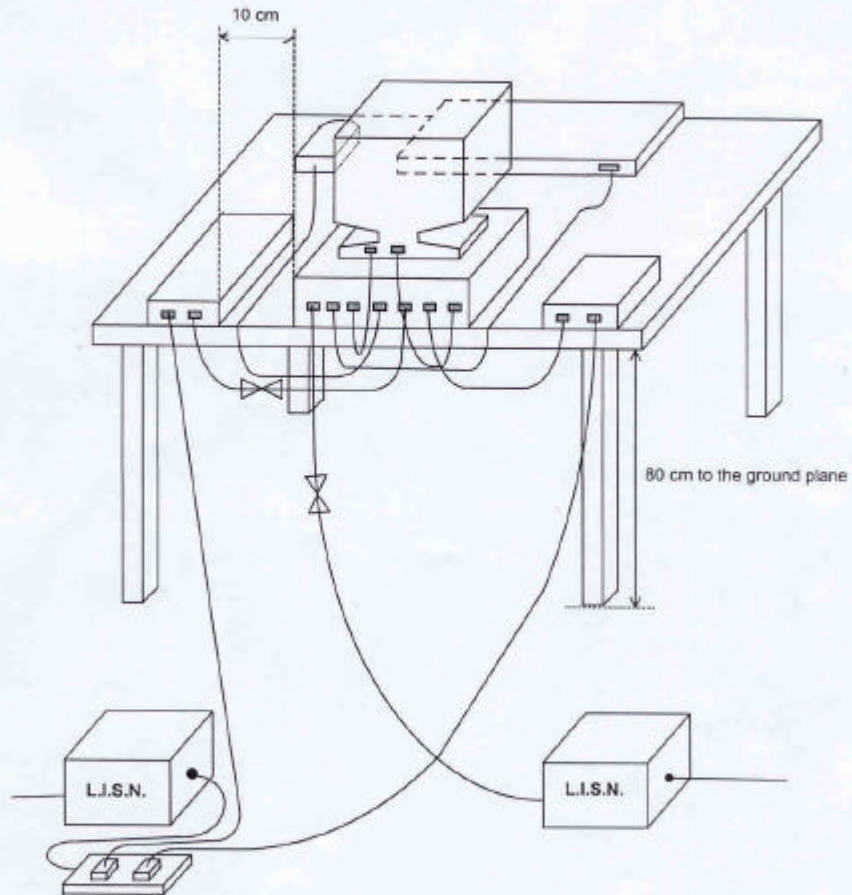
5.1. Major Measuring Instruments

Test Receiver	HP 8591EM
Attenuation	0 dB
Start Frequency	0.15 MHz
Stop Frequency	30 MHz
Step MHz	0.007 MHz
IF Bandwidth	9 kHz

5.2. Test Procedures

- a. The EUT was placed 0.4 meter from the conducting wall of the shielding room was kept at least 80 centimeters from any other grounded conducting surface.
- b. Connect EUT to the power mains through a line impedance stabilization network (LISN).
- c. All the support units are connect to the other LISN.
- d. The LISN provides 50 ohm coupling impedance for the measuring instrument.
- e. The FCC states that a 50 ohm, 50 microhenry LISN should be used.
- f. Both sides of AC line were checked for maximum conducted interference.
- g. The frequency range from 150 kHz to 30 MHz was searched.
- h. Set the test-receiver system to Peak Detect Function and Specified Bandwidth with Maximum Hold Mode.
- i. If the emission level of the EUT in peak mode was 6 dB lower than the limit specified, then testing will be stopped and peak values of EUT will be reported, otherwise, the emissions which do not have 6 dB margin will be retested one by one using the quasi-peak method and reported.

5.3. Typical Test Setup Layout of Conducted Powerline



5.4. Test Result of AC Powerline Conducted Emission

- Frequency Range of Test : from 0.15 MHz to 30 MHz
- Temperature : 26°C
- Relative Humidity : 46 %
- Test Date : Oct. 23, 2000

The Conducted Emission test was passed at minimum margin

NEUTRAL 0.180 MHz / 39.20 dBuV.

Freq. (MHz)	Line or Neutral	Meter Reading				Limits				Margin	
		Q.P. (dBuV)	A.V. (dBuV)	Q.P. (uV)	A.V. (uV)	Q.P. (dBuV)	A.V. (dBuV)	Q.P. (uV)	A.V. (uV)	Q.P. (dB)	A.V. (dB)
0.180	N	50.30	39.20	327.34	91.20	79.00	66.00	8912.51	1995.26	-28.7	-26.8
0.776	N	33.90	32.20	49.55	40.74	73.00	60.00	4466.84	1000.00	-39.1	-27.8
21.291	N	30.90	27.00	35.08	22.39	73.00	60.00	4466.84	1000.00	-42.1	-33.0
0.177	L	50.30	39.20	327.34	91.20	79.00	66.00	8912.51	1995.26	-28.7	-26.8
0.774	L	33.10	30.90	45.19	35.08	73.00	60.00	4466.84	1000.00	-39.9	-29.1
21.705	L	31.60	27.80	38.02	24.55	73.00	60.00	4466.84	1000.00	-41.4	-32.2

Test Engineer : Terry
 Terry Chang

5.5. Photographs of Conducted Powerline Test Configuration

- The photographs show the configuration that generates the maximum emission.

FRONT VIEW



REAR VIEW



SIDE VIEW



6. Test of Radiated Emission

Radiated emissions from 30 MHz to 1,000 MHz were measured with a bandwidth of 120 kHz according to the methods defines in ANSI C63.4-1992. The EUT was placed on a nonmetallic stand in the open-field site, 0.8 meter above the ground plane, as shown in section 6.3. The interface cables and equipment positions were varied within limits of reasonable applications to determine the positions producing maximum radiated emissions.

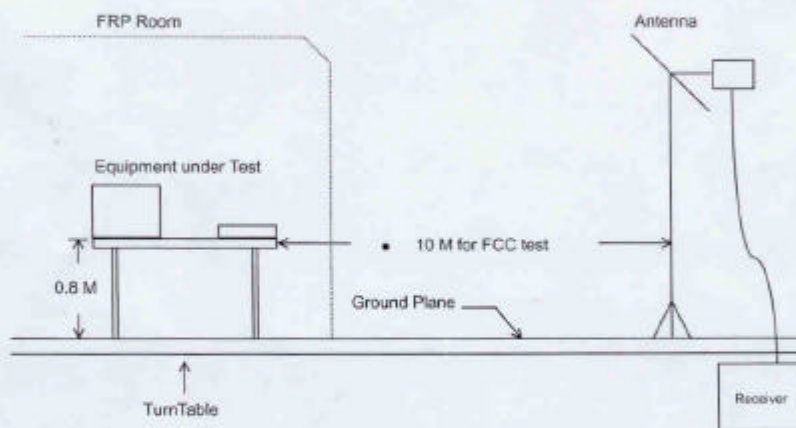
6.1. Major Measuring Instruments

• Amplifier	(HP 8447D)
Attenuation	0 dB
RF Gain	25 dB
Signal Input	0.1 MHz to 1.3 GHz
• Spectrum Analyzer	(HP 8568B)
Attenuation	0 dB
Start Frequency	30 MHz
Stop Frequency	1000 MHz
Resolution Bandwidth	1 MHz
Video Bandwidth	1 MHz
Signal Input	100 Hz to 1.5 GHz
• Quasi-Peak Adapter	(HP 85650A)
Resolution Bandwidth	120 KHz
Frequency Band	30 MHz to 1 GHz
Quasi-Peak Detector	ON for Quasi-Peak Mode OFF for Peak Mode

6.2. Test Procedures

- a. The EUT was placed on a rotatable table top 0.8 meter above ground.
- b. The EUT was set 10 meters from the interference receiving antenna which was mounted on the top of a variable height antenna tower.
- c. The table was rotated 360 degrees to determine the position of the highest radiation.
- d. The antenna is a half wave dipole and its height is varied between one meter and four meters above ground to find the maximum value of the field strength both horizontal polarization and vertical polarization of the antenna are set to make the measurement.
- e. For each suspected emission the EUT was arranged to its worst case and then tune the antenna tower (from 1 M to 4 M) and turn table (from 0 degree to 360 degrees) to find the maximum reading.
- f. Set the test-receiver system to Peak Detect Function and specified bandwidth with Maximum Hold Mode.
- g. If the emission level of the EUT in peak mode was 6 dB lower than the limit specified, then testing will be stopped and peak values of EUT will be reported, otherwise, the emissions which do not have 6 dB margin will be repeated one by one using the quasi-peak method and reported.

6.3. Typical Test Setup Layout of Radiated Emission



6.4. Test Result of Radiated Emission

- Frequency Range of Test : from 30 MHz to 1,000 MHz
- Test Distance : 10 M
- Temperature : 28°C
- Relative Humidity : 49 %
- Test Date : Oct. 23, 2000
- Emission level (dBuV/m) = 20 log Emission level (uV/m)
- Corrected Reading : Antenna Factor + Cable Loss + Reading = Emission

The Radiated Emission test was passed at minimum margin

194.947 MHz / 39.40 dBuV (HORIZONTAL) Antenna Height 2.6 Meter, Turntable Degree 270 °.

Frequency (MHz)	Polarity	Antenna Factor (dB/m)	Cable Loss (dB)	Reading (dBuV)	Limits		Emission (dBuV/m)	Level (uV/m)	Margin (dB)
					(dBuV/m)	(uV/m)			
113.719	H	12.30	1.34	23.55	40.00	100.00	37.19	72.35	-2.81
194.947	H	9.47	1.85	28.08	40.00	100.00	39.40	93.33	-0.60
200.669	H	9.43	1.91	27.70	40.00	100.00	39.04	89.54	-0.96
211.193	H	10.07	2.00	27.03	40.00	100.00	39.10	90.16	-0.90
227.439	H	10.91	2.00	25.61	40.00	100.00	38.52	84.33	-1.48
243.684	H	11.79	2.10	32.46	47.00	223.87	46.35	207.73	-0.65

Test Engineer : Terry
Terry Chang

6.5. Photographs of Radiated Emission Test Configuration

- The photographs show the configuration that generates the maximum emission.

FRONT VIEW



REAR VIEW



7. Antenna Factor & Cable Loss

Frequency (MHz)	Antenna Factor (dB)	Cable Loss (dB)
30	17.6	0.6
35	15.2	0.7
40	13.6	0.9
45	10.4	0.9
50	8.3	1.0
55	7.9	0.9
60	7.5	0.9
65	7.2	1.0
70	6.8	1.0
75	7.0	1.1
80	7.1	1.2
85	7.7	1.2
90	8.4	1.3
95	10.0	1.2
100	11.5	1.4
110	12.1	1.3
120	12.6	1.4
130	11.8	1.4
140	11.2	1.6
150	10.2	1.6
160	9.4	1.5
170	9.2	1.6
180	9.8	1.8
190	9.6	1.8
200	9.4	1.9
220	10.5	2.0
240	11.6	2.1
260	12.5	2.2
280	13.4	2.3
300	14.2	2.5
320	14.5	2.5
340	14.8	2.6
360	15.1	2.7
380	15.4	2.8
400	15.7	2.9
450	17.1	3.1
500	18.4	3.4
550	18.5	3.8
600	18.6	3.9
650	18.1	4.4
700	17.7	4.7
750	18.6	5.1
800	19.4	5.0
850	21.6	5.6
900	23.8	5.0
950	22.9	5.5
1000	22.0	5.4

LKOP5

8. List of Measuring Equipment Used

Instrument	Manufacturer	Model No.	Serial No.	Characteristics	Calibration Date	Remark
EMC Receiver (site 2)	HP	8591EM	3710A00187	9 KHz - 1.8 GHz	Sep. 16, 2000	Conduction
LISN (Support Unit) (site 2)	Telemeter	NNB-2/16Z	98009	50 ohm / 50 uH	Dec. 06, 1999	Conduction
LISN (EUT) (site 2)	Telemeter	NNB-2/16Z	98087	50 ohm / 50 uH	Dec. 06, 1999	Conduction
Spectrum Analyzer (Site 5)	HP	8598B	2634A03000	100Hz - 1.5GHz	Nov. 23, 1999	Radiation
Quasi-peak Adapter (site 5)	HP	85650A	2521A00821	9KHz -1 GHz	Nov. 23, 1999	Radiation
Amplifier (Site 5)	HP	8447D	2944A08290	0.1MHz -1.3GHz	Nov. 19, 1999	Radiation
Bilog Antenna (Site 5)	CHASE	CBL6112A	2267	30MHz -2GHz	Jan. 04, 2000	Radiation
Half-wave dipole antenna (Site 5)	EMCO	3121C	9705-1285	28 M - 1GHz	May 17, 2000	Radiation
Turn Table (site 5)	EMCO	2080	9711-2021	0 - 360 degree	N/A	Radiation
Antenna Mast (site 5)	EMCO	2075	9711-2115	1 m- 4 m	N/A	Radiation

※ Calibration Interval of instruments listed above is one year.

APPENDIX A. Photographs of EUT



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