Industrial Camera Compliance Report

for

Fanless Embedded Controller Model: BOXER-6640M

Issued to

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Issued by

Photon-Tech Instrument Ltd.
No. 355, Sec.3, Zhung-Ching Rd, Situn Dist.,
Taichung City, Taiwan, R.O.C

Summary	□ Pass □ Fail □ Pass with Dev	viation (Comment: _)	
Test Results Category					
Critical Major Minor Enhancement					
Defect Found	0	0	0	0	
Defect Unsolved	0	0	0	0	

Issue date	Approval	Test Engineer	
2017/5/18	This test report has confirmed.		
	General Manager.	Test Engineer.	
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Specification Verification

Main Specification of Fanless Embedded Controller

Item	Specification	Note
Product Name	BOXER-6640M	
Construction	Aluminum heatsink	
Processor	Intel core i7-6700TE	
System Memory	4GB DDR4 SO-DIMM x 1 8GB DDR4 SO-DIMM x1	
Storage	500GB 2.5" HDD	
Front I/O	USB 2.0 x 2 Line-out x 1 RS-232/422/485 x 1 (3000Vdc isolation) HDMI x2 VGA x1	
Rear I/O	10/100/1000base-T x 9 USB3.0 x 8	
Expansion	Full-size card x 1 Half-size card x 1	
Mounting	Desktop / Wall	
Power Input	9~36Vdc	
Operation Temp:	-20~55°C	
Dimension	264 x 186 x 101 mm	

Main Specification of Industrial Camera

Item	Specification	Note
Brand	Basler	
Model Name	acA1300-60gm	
Sensor	EV76C560	
Max. Image Circle	1/1.8"	
Sensor Type	CMOS	
Sensor Size	6.8x5.4mm	
Resolution (H x V)	1.3MP (1282x1026)	
Pixel Size (H x V)	5.3 μm x5.3 μm	
Pixel Bit Depth	12 bit	
Frame Rate	60 fps	
Mono / Color	Mono	
Interface	GigE	
Synchronization	External trigger / Ethernet	
Exposure Control	Programmable via camera API	
Digital I/O	1 /1	
Power Requirements	PoE or 12Vdc	
Power Consumption	2 W	
Housing Size	42 x 29 x 29 mm	
Lens Mount	C / CS mount	
Housing Temp.	0~50°C	
Lens / Focal Length	15 mm	
Lens / Iris	F2.0~F16.0	
Lens / Working Distance	200 mm	

Camera





Lens



Fanless Embedded Controller



Setup of Equipment Under Test

The fanless embedded controller is set up to connect four industrial cameras. Run Merlic software in three modes: Alignment, Inspection and Measurement. The test will run for three hours. If there is no frame losing, the result is "Pass".

■ Fanless Embedded Controller

Equipment	Model No.	Brand Name
CPU	Intel Core i7-6700TE	Intel
HDD/SSD	100GB Toshiba	
Memory	DDR4 12GB	Innodisk
Power Supply	120W	FSP
Cable	Cat 6, 100m	
O.S	Windows 10 64-bit	Microsoft
Machine Vision Software	Merlic	MVtec



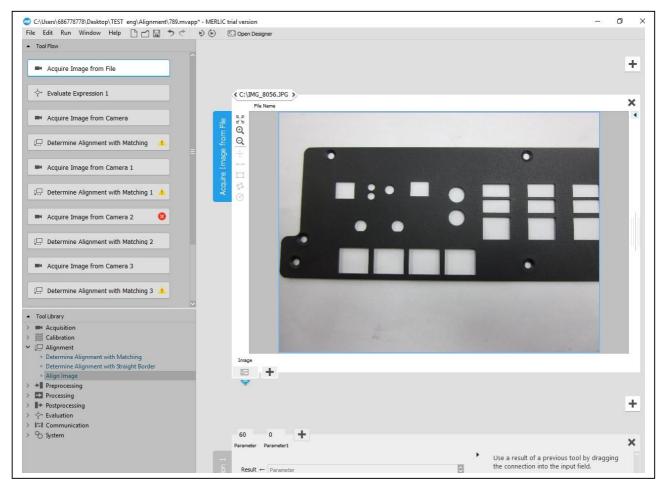
■ Machine Vision Software: Merlic

Mode		
Alignment	Determine alignment data with matching model	
Detect Scratches	Detect and count stains on surfaces	
Measurement	Measure the length and direction of selected edge segment.	

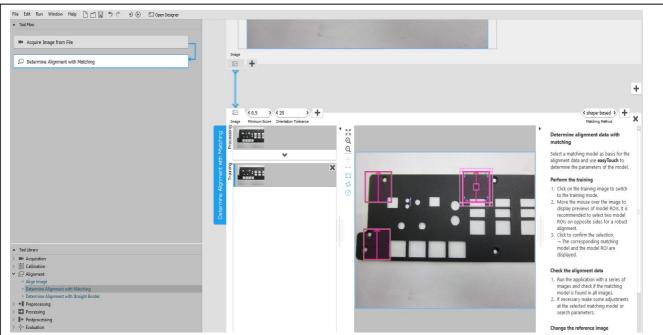
Alignment

Merlic Program

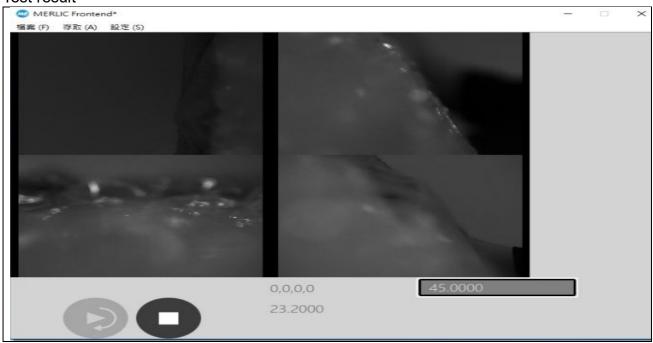
Select the matching model as basis for the alignment data.



Select the matching area.



Test result



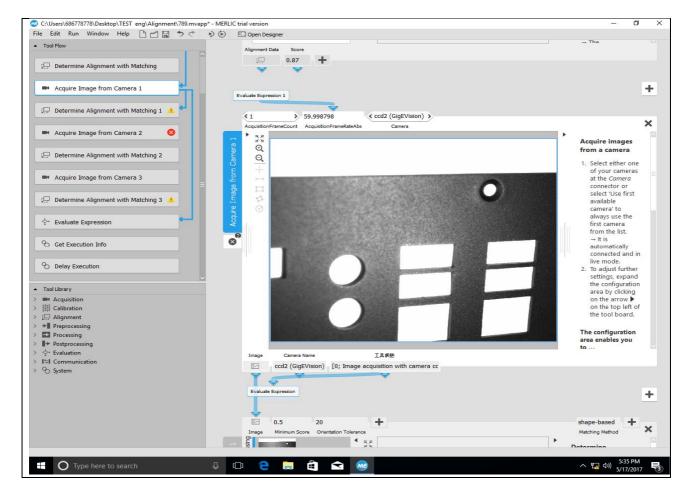
Camera Operating Test

Resolution	Camera quantity	Working frame per second in each camera	Result
1282 x 1026 pixels	4 pcs	45 fps	PASS

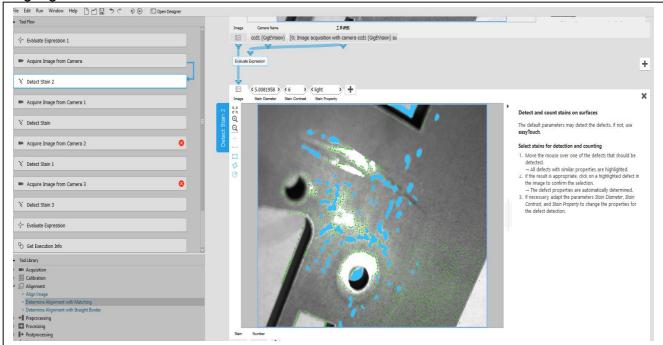
Note:

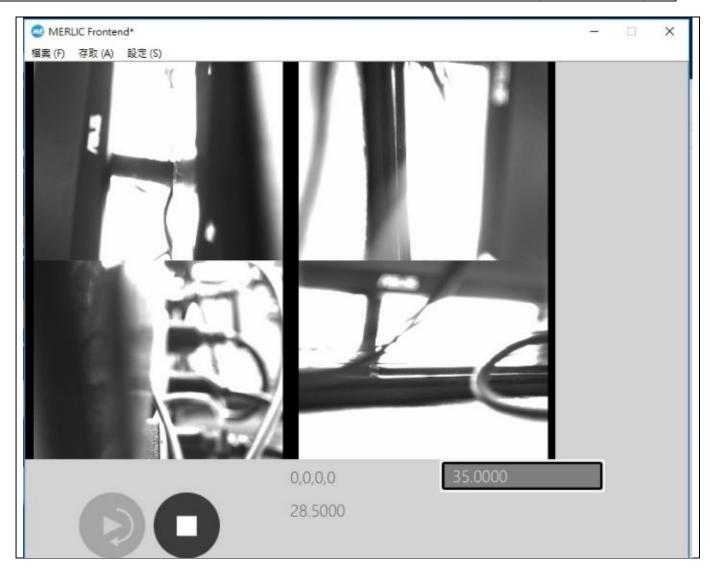
- **1.** The working frame rate is the rate without any image frame loss.
- **2.** The frame rate will be depended on system configuration.

Detect Scratches test



Select stains for detection and counting. All the defects with similar properties are highlighted. .





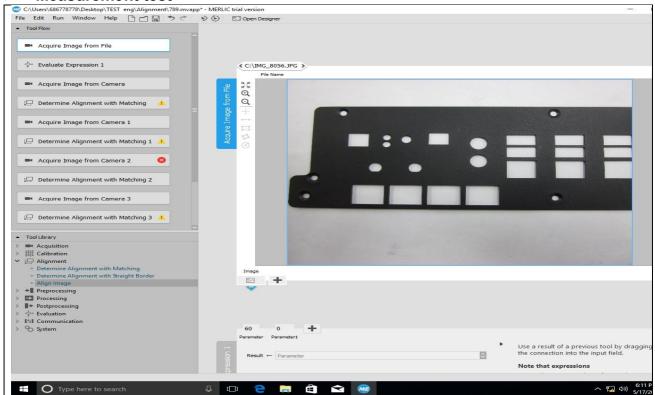
Camera Operating Test Result

Resolution	Camera quantity	Working frame per second in each camera	Result
1282 x 1026 pixels	4 pcs	35 fps	PASS

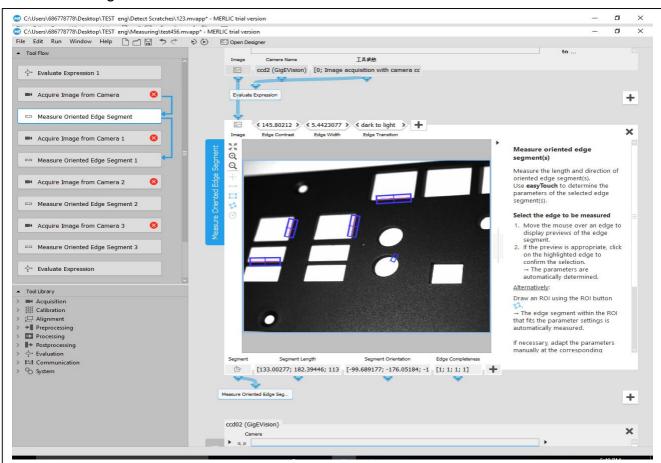
Note:

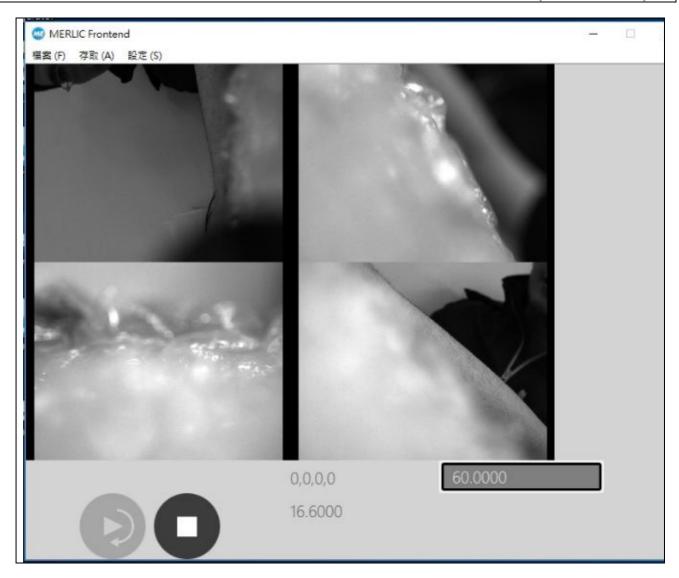
- The working frame rate is the rate without any image frame loss.
 The frame rate will be depended on system configuration.

Measurement test



Select the edge to be measured





Camera Operating Test

Resolution	Camera quantity	Working frame per second in each camera	Result
1282 x 1026 pixels	4 pcs	60 fps	PASS

Note:

- The working frame rate is the rate without any image frame loss.
 The frame rate will be depended on system configuration.