

# UPS-GWS01

With eMMC

## Environment Test Report

Report NO: 17D020012

Summary	<input checked="" type="checkbox"/> <b>Pass</b>  <input type="checkbox"/> <b>Fail</b>  <input type="checkbox"/> <b>Pass with Deviation</b> Comment: _____
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Issue date

2017-11-01

QE Manager

KJ Wang

Test Engineer

Ben Sun

# Test item list

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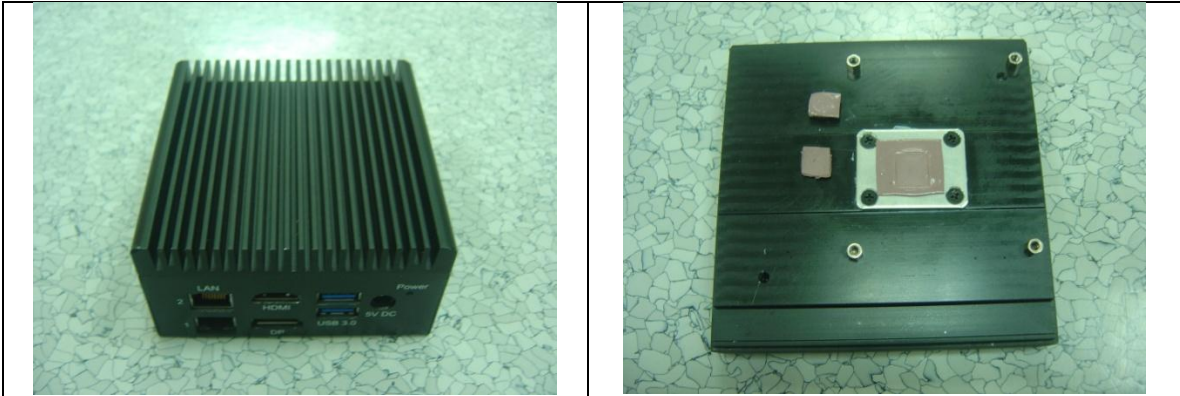
## Testing Result

Num	Test item list	Result	Remark
1	High temperature operation test	Pass	
2	Temperature cycle operation test	Pass	
3	Cold start and hot start test	Pass	

# Configuration of EUT

Num	Item	Spec
<b>1.</b>	<b>Fanless System</b>	UPS-GWS01
	1. Main Board	UP-APL01 A1.0
	2. BIOS Ver.	R0.9 (UPA1AM19)
	3. CPU Type	Intel Pentium N4200 1.1GHz
	4. Chipset	Intel Apollo Lake
	5. Memory	Onboard LPDDR4 8GB
	6. Storage	Onboard eMMC Samsung DJNB4R 128GB
	7. Test Software	Windows 10 / Run PassMark BurnIn test 8.1 Pro
<b>2.</b>	<b>Adapter:</b>	MEAN WELL / GST60A05 / Output: 5V;6A MAX

## Photos



# High Temperature Operation test

**Test Date:** 10-30~11~01-2017

**Test Product:** UPS-GWS01

**Test Site:** AAEON QE Dept.

**Test Standard:** Refer to IEC 68-2-2 Testing procedures  
Test Bd: Dry Heat Test (Operation)

**Test Equipment:**

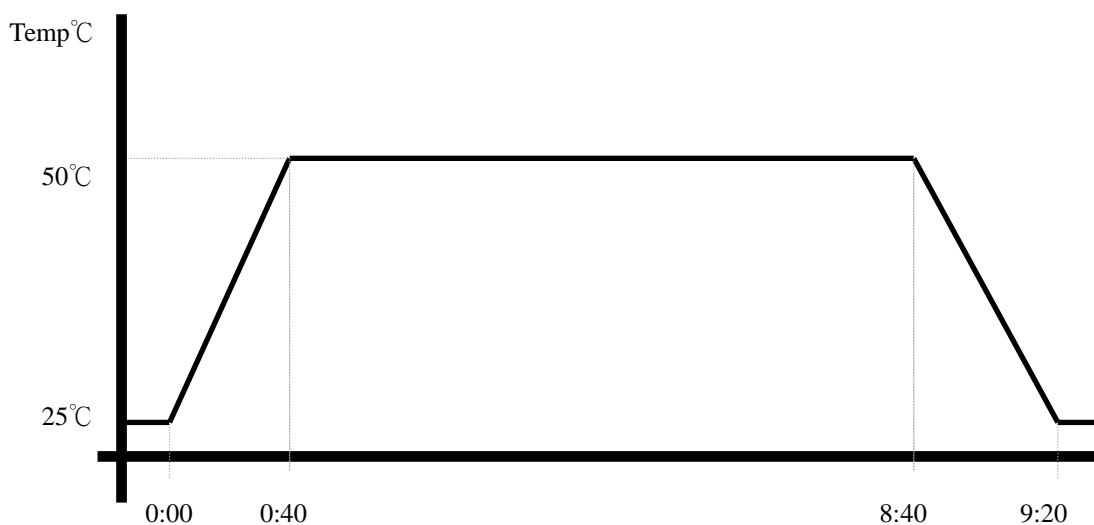
Programmable Temperature & Humidity Chamber: (K.SON. INS. TECH. CORP.)  
Model: THS-B6T-150+LN2  
Date of Calibration: 04/21/17  
Serial Number: 6488KT

**Temperature Measurement:**

20 Channel Thermal Recorder  
OMRON ZR-RX45  
Date of Calibration: 12/20/16  
Serial Number: 12A323190

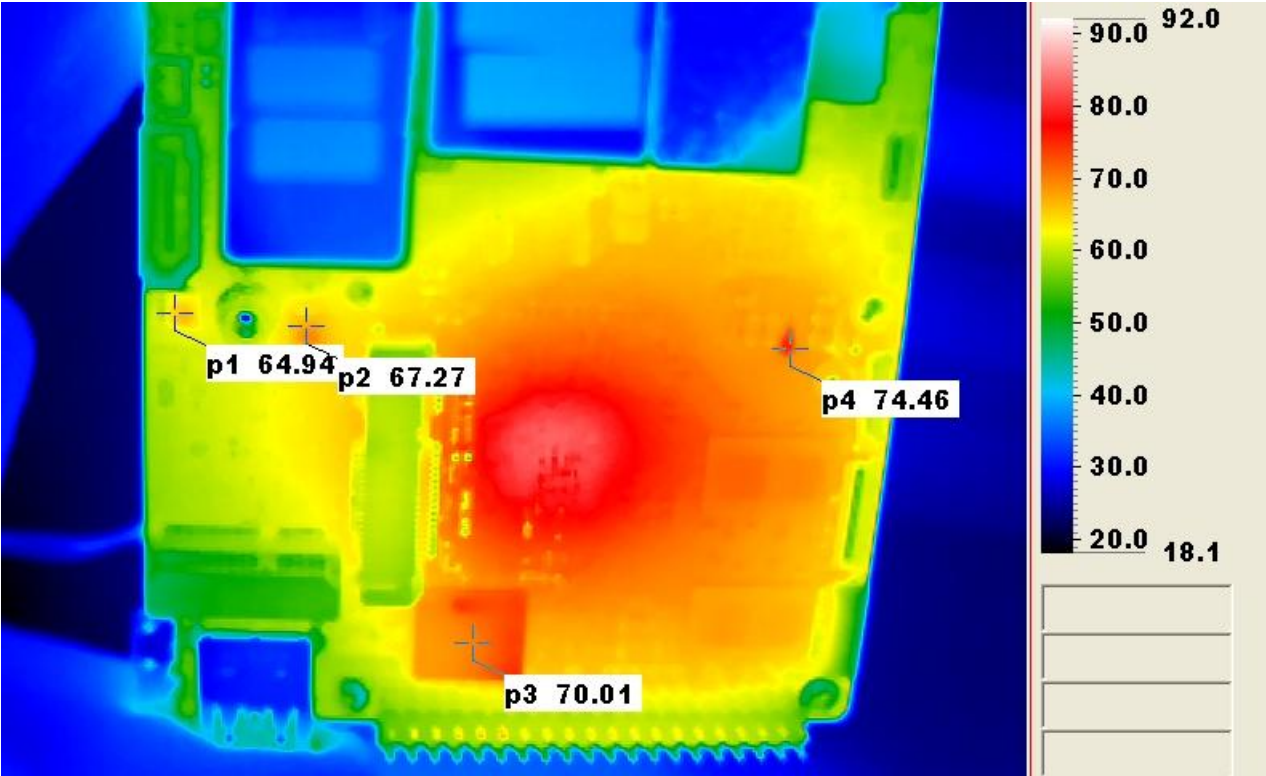
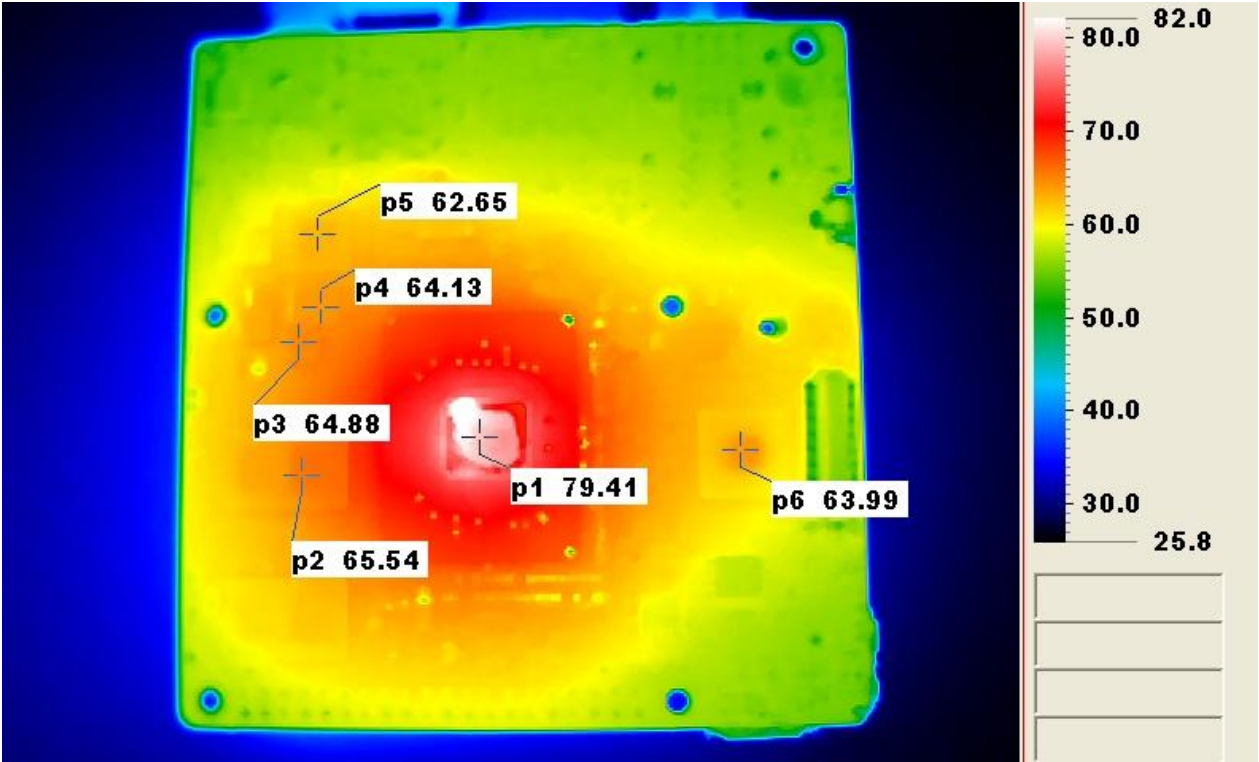
**Testing Item:**

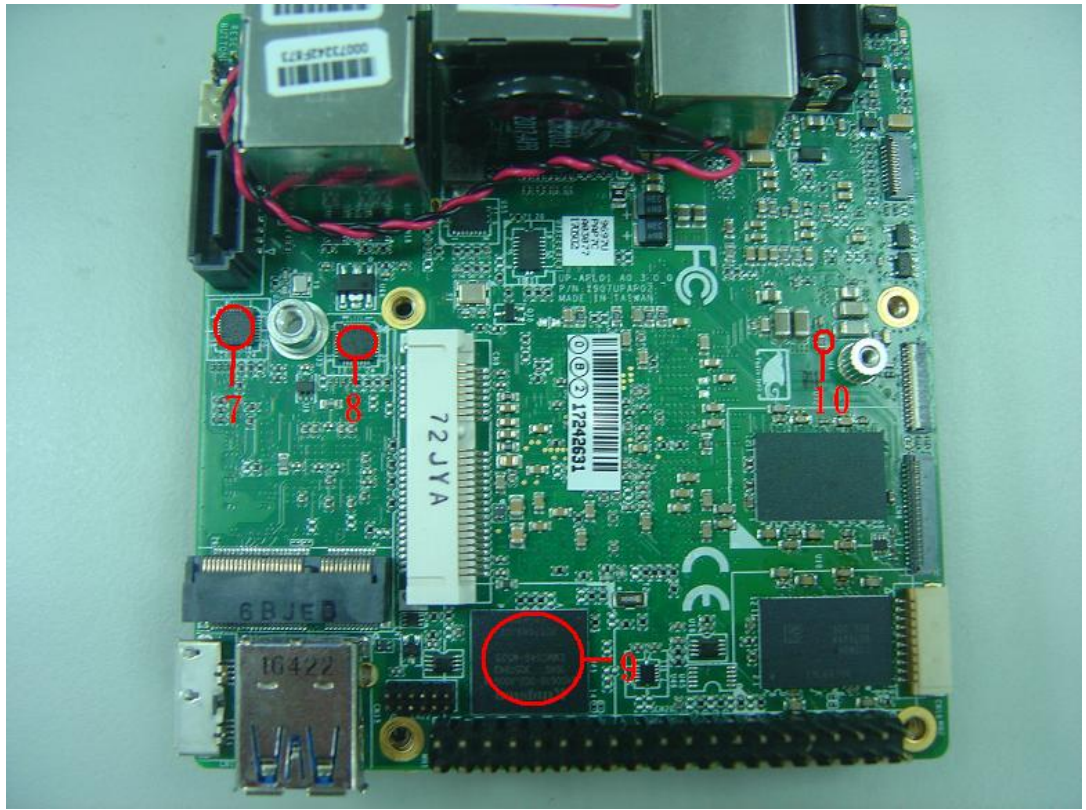
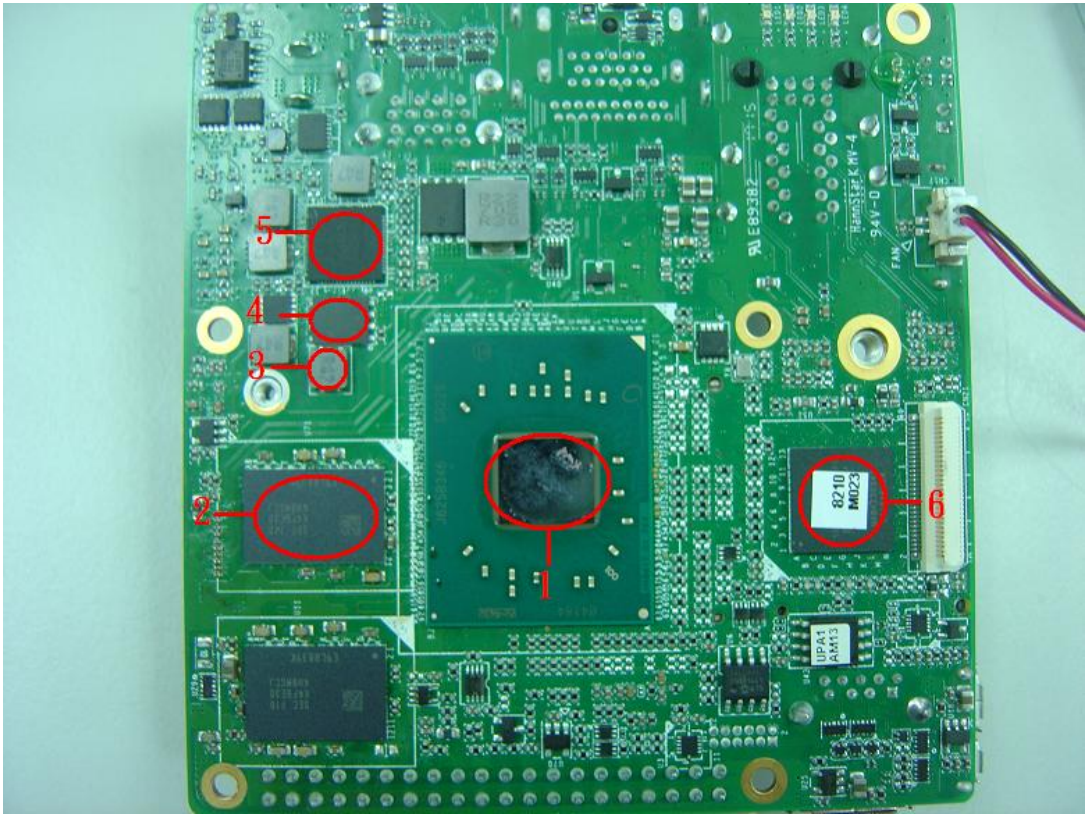
1. Test Temperature: 50°C
2. Test Times: 8Hrs
3. Test Software: Windows 10 / Run PassMark Burn In Test 8.1 Pro
4. Test Environment Curve:



# High Temperature Operation test

Terminal Recorder:





# High Temperature Operation test

Thermal profile data:

UPS-GWS01 (With 0.5m/sec airflow)

Point	Position	Describe	Spec Tc(*1)	TAT(*2) / TPT(*3)		Note
				50	25	
1	U1	(TF)INTEL CPU.Apollo Lake.Pentium N4200.2.5GHz.FCBGA1296.FH8066802979703.SR2Z5	105	64.8	39.8	
2	U71	(TF)IC.16Gb(512M32)LPDDR4.SDRAM.3200Mbps.1.8V/1.1V. FBGA 200P.D9TFW.SMD.Micron MT53B512M32D2NP-062WT:C	95	69.2	44.2	
3	L22	(TF)Coil.0.47uH.DCR=14mΩ.Irms=7Amp.20%.4.5x4x1.8mm. SMD.GOTREND.GSTD4020PE-R47M	100	66.2	41.2	
4	Q24	(TF)PWR.SMD.PMPAK5X6 DUAL N-MOSFET Vgs1/2=(+/-)20V Id1=10.1A Id2=12A Vds1/2=30V FAIRCHILD.FDMS7620S	125	66.1	41.1	
5	U56	(TF)IC.PMIC. Intel Apollo Lake.DDR=1.1V.VQFN 64P.SMD.TI.TPS650940A0RSKR	100	52.2	27.2	
6	U52	(TF)IC.CPLD FOR MAX 10 devices.UBGA 169P.C/S: 00691C2C/Blue.SMD.Altera.10M02SCU169C8G	100	63.7	38.7	
7	U34	(TF)IC.PCI-express.Gigabit Ethernet Chip.QFN 32P.SMD.REALTEK.RTL8111G-CG	100	65.1	40.1	
8	U33	(TF)IC.PCI-express.Gigabit Ethernet Chip.QFN 32P.SMD.REALTEK.RTL8111G-CG	100	67.6	42.6	
9	U41	Samsung KLMxGxJENB-B041 128GB	85	83.1	58.1	NOTE4
10	R552	(TF)CR.2.2.1/10W.1%.0603.SMD	125	84.0	59.0	
11		RTC Battery	85	70.3	45.3	
12		Chassis Surface Temp.		57.2	32.2	

**Note(\*):**

- "Tc" indicates the component's case maximum temperature value specified in its datasheet.
- "TAT" indicates the actual measured temperature in chamber.
- "TPT" indicates the predicted temperature by offset from TAT

**4. Judgment Criteria:**

- **Fail** :  $T_m > T_c$ ; The measured value is over specification.

- **Margin Pass** :  $T_c > T_m > T_c - 5^\circ\text{C}$ ; The measured value is within specification with margin.

It is strongly recommended to add thermal dissipation design for better reliability.

- **Pass** :  $T_m < T_c - 5^\circ\text{C}$ ; The measured value is with safety margin.

**4. Defect NO.**

**Sample Configuration & Quantity Under Test:**

Quantity: 1 (UPS-GWS01)

**Test Result:**

No issues were found during the temperature rise operation test.

# Temperature cycle test

**Test Date:** 10-26 ~ 27-2017

**Test Product:** UPS-GWS01

**Test Site:** AAEON QE Dept.

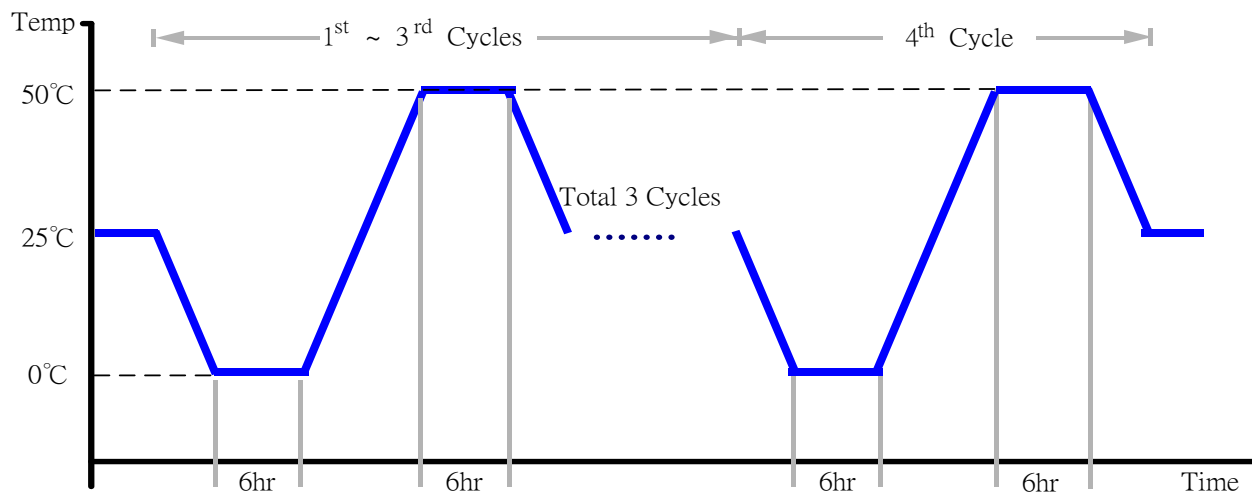
**Test Standard:** Refer to IEC68-2-14 Testing procedures  
Test N: Change of temperature Test

**Test Equipment:**

Programmable Temperature & Humidity Chamber: (K.SON. INS. TECH. CORP.)  
Model: THS-B6T-150+LN2  
Date of Calibration: 04/21/17  
Serial Number: 6488KT

**Test Condition:**

1. Test Low Temperature: 0°C
2. Test High Temperature: 50°C
3. Test dwell time: 6Hrs
4. Temperature slope: 2°C/min
5. Test cycle: 4 cycles
6. Test Software: Windows 10 / Run PassMark Burn In Test 8.1 Pro
7. Test Environment Curve:



**Sample Configuration & Quantity Under Test:**

Quantity: 1 (UPS-GWS01)

**Test Result:**

No issues were found during the temperature operation cycle test.



# Cold start and hot start test

**Test Date:** 10-24 ~ 25-2017

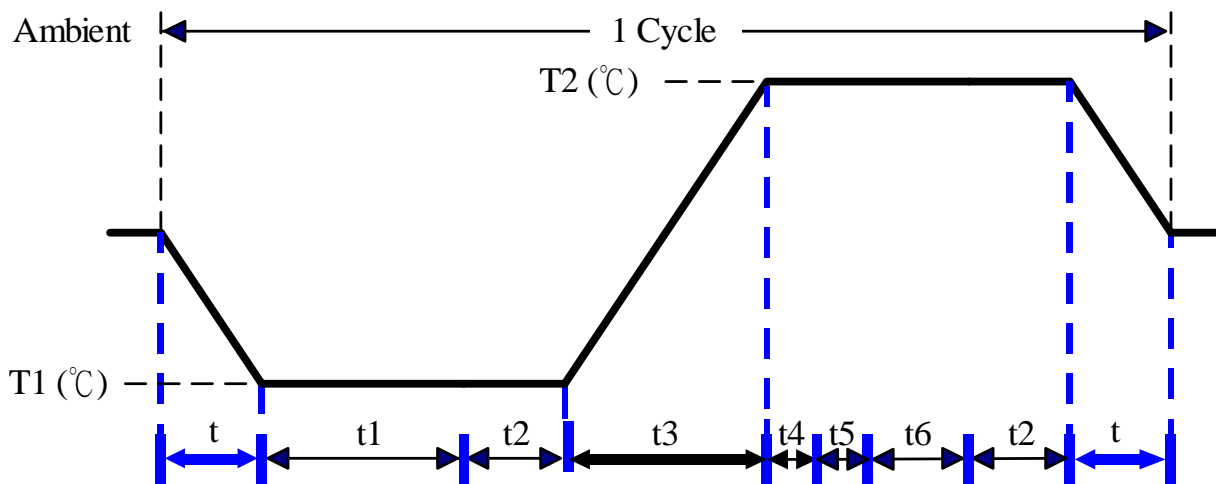
**Test Product:** UPS-GWS01

**Test Site:** AAEON QE Dept.

**Test Standard:** Refer to IEC 68-2-14 Testing procedures  
Test N: Change of temperature Test

**Test Equipment:**  
Programmable Temperature & Humidity Chamber: (K.SON. INS. TECH. CORP.)  
Model: THS-B6T-150+LN2  
Date of Calibration: 04/21/17  
Serial Number: 6488KT

**Test Condition:**



Parameters	Description
T1	0°C
T2	50°C
t1	4 hrs
t2, t6	2 hrs
t4, t5	1hrs
t, t3	2°C/min
n (Cycle)	1

t = temprature slope  
t, t1, t6: Power Off  
t2: Power on/off test 10 times (on 2 min / off 5min)  
t3, t4: Run PassMark Burn In Test  
t5: Win 10 Software restart test 2 times  
Test Software: Windows 10

**Test Result:**

- a. No issues were found during the cold start test.
- b. No issues were found during the hot start test.