

# CE EMC TEST REPORT

for

## **COM Express CPU Module**

MODEL: xxxxx-COM-TC-xxxxxx (Where x is 0-9,A-Z,-or blank) for marketing purpose

Test Report Number: T11111202-E

Issued to:

# **AAEON Technology Inc.**

5F, No.135, Lane 235, Pao Chiao Rd, Hsin-Tien Dist., New Taipei City, Taiwan, R.O.C.

Issued by:

#### **Compliance Certification Services Inc.**

Sindian Lab.

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Issued Date: November 21, 2011



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#### **Revision History**

Rev.	lssue Date	Revisions	Effect Page	Revised By
00	November 21, 2011	Initial Issue	ALL	Wendy Wang



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		GENERAL PERFORMANCE CRITERIA DESCRIPTION	
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# **1 TEST CERTIFICATION**

Product:	COM Express CPU Module			
Model:	xxxxx-COM-TC-xxxxxx (Where x is 0-9,A-Z,-or blank) for marketing purpose			
Brand:	AAEON	AAEON		
Applicant:	AAEON Technology Inc. 5F, No.135, Lane 235, Pao Chiao Rd, H New Taipei City, Taiwan, R.O.C.	5F, No.135, Lane 235, Pao Chiao Rd, Hsin-Tien Dist.,		
Manufacturer:	<b>AAEON Technology Inc.</b> 5F, No.135, Lane 235, Pao Chiao Rd, Hsin-Tien Dist., New Taipei City, Taiwan, R.O.C.			
Tested:	November 11, 2011 ~ November 18, 20	11		
	EN 55022: 2006 + A1: 2007, Class A CISPR 22: 2008 (Ed 6.0)	EN 55024: 1998 + A1: 2001 + A2: 2003 IEC 61000-4-2: 2008		
	EN 61000-3-2: 2006	IEC 61000-4-3: 2006 + A1: 2007		
	EN 61000-3-3: 2008	IEC 61000-4-4: 2004 IEC 61000-4-5: 2005 IEC 61000-4-6: 2008 IEC 61000-4-8: 2009 IEC 61000-4-11: 2004		

Deviation from Applicable Standard
None

The above equipment was tested by Compliance Certification Services Inc. for compliance with the requirements of technical standards specified above under the EMC Directive 2004/108/EC. The results of testing in this report apply only to the product/system, which was tested. Other similar equipment will not necessarily produce the same results due to production tolerance and measurement uncertainties.

Approved by:

Reviewed by:

Sam Hu Section Manager

HSV

Vesta Hsu Supervisor of report document dept.



# 2 TEST RESULT SUMMARY

EMISSION						
Standard	ltem	Result	Remarks			
	Conducted (Power Port)	PASS	Meet Class A limit			
EN 55022: 2006 + A1: 2007 CISPR 22: 2008 (Ed 6.0)	Conducted (Telecom port)	PASS	Meet Class A limit			
	Radiated	PASS	Meet Class A limit			
EN 61000-3-2: 2006	Harmonic current emissions	N/A	Please see the page 30			
EN 61000-3-3: 2008	Voltage fluctuations & flicker	PASS	Meets the requirements			

IMMUNITY 【 EN 55024 (1998 + A1: 2001 + A2: 2003) 】							
Standard	ltem	Result	Remarks				
IEC 61000-4-2: 2008	ESD	PASS	Meets the requirements of Performance Criterion A				
IEC 61000-4-3: 2006 + A1: 2007	RS	PASS	Meets the requirements of Performance Criterion A				
IEC 61000-4-4: 2004	EFT	PASS	Meets the requirements of Performance Criterion A				
IEC 61000-4-5: 2005	Surge	PASS	Meets the requirements of Performance Criterion A				
IEC 61000-4-6: 2008	CS	PASS	Meets the requirements of Performance Criterion A				
IEC 61000-4-8: 2009	PFMF	N/A	Please see the page 52				
IEC 61000-4-11: 2004	Voltage dips & voltage variations	PASS	Meets the requirements of Voltage Dips: 1) >95% reduction Performance Criterion A 2) 30% reduction Performance Criterion A Voltage Interruptions: 1) >95% reduction Performance Criterion C				

**Note:** 1. The statements of test result on the above are decided by the request of test standard only; the measurement uncertainties are not factored into this compliance determination.

2. The information of measurement uncertainty is available upon the customer's request.



# **3 EUT DESCRIPTION**

Product	COM Express CPU Module
Brand Name	AAEON
Model	xxxxx-COM-TC-xxxxxx (Where x is 0-9,A-Z,-or blank) for marketing purpose
Applicant	AAEON Technology Inc.
Housing material	N/A
Identify Number	T11111202
Received Date	November 11, 2011
EUT Power Rating	12VDC From Carrier Board
AC Power During Test	230VAC / 50Hz to Carrier Board
OSC/Clock Frequencies	14.31818MHz; 25MHz; 32.768kHz

#### **Model Differences**

Model Name	Differences	Tested (Checked)
TF-COM-TC-A10-03	Original	$\boxtimes$
xxxxx-COM-TC-xxxxxx	1. Where x is 0-9, A-Z, -or blank 2. For marketing purpose	

#### I/O PORT

	I/O PORT TYPES	Q'TY	TESTED WITH
1.	SIO Port	2	2
2.	PS/2 Keyboard Port	1	1
3.	PS/2 Mouse Port	1	1
4.	VGA Port	1	1
5.	Audio Port	1	1
6.	Microphone Port	1	1
7.	Earphone Port	4	4
8.	USB Port	4	4
9.	LAN Port	2	2

Note: Client consigns only one model sample to test (Model Number: TF-COM-TC-A10-03).



# 4 TEST METHODOLOGY

## 4.1. DECISION OF FINAL TEST MODE

The EUT was tested together with the above additional components, and a configuration, which produced the worst emission levels, was selected and recorded in this report.

The test configuration/ modes are as the following:

#### Conduction (Power port) Mode:

1	Normal Mode

#### **Conduction (Telecom port) Modes:**

1	10Mbps		
2	100Mbps		
3	1Gbps		

**Radiation Modes:** 

1 Normal Mode Normal Mode / 1-6GHz

Conduction (Power port): Mode 1 Conduction (Telecom port): Mode 2 Radiation: Mode 1

## 4.2. EUT SYSTEM OPERATION

- 1. Windows XP boots system.
- 2. Run Emctest.exe to activate all peripherals and display "H" pattern on monitor screen.
- 3. Run Winemc.exe and choose media player to play music.
- 4. Run Winemc.exe then choose "E:/ & F:/ & G:/ & H:/" to test USB 2.0 ports.
- 5. Run Winemc.exe then choose "com3 " to test EUT.
- 6. Press the start menu, select executive and type ping 192.168.1.100&200 –t (EUT), ping 192.168.1.111 –t (Server PC)

Note: Test program is self-repeating throughout the test.

# 5 SETUP OF EQUIPMENT UNDER TEST

## **5.1. DESCRIPTION OF SUPPORT UNITS**

The EUT has been tested as an independent unit together with other necessary accessories or support units. The following support units or accessories were used to form a representative test configuration during the tests.

#### **EUT Devices:**

No.	Equipment	Model No.	Brand Name
1	CPU (1.6GHz)	ATOM Tunnel Creek E680	Intel
2	Carrier Board	xxxxx-ECB-916M- xxxxxx(Where x is 0-9 $^{,}$ A-Z $^{,}$ - or blank) for marketing purpose	AAEON
3	HDD (160GB)	ST3160815AS	Seagate
4	OnBoard Memory (DDR2 1GB)	N/A	N/A
5	VGA PCI Card	100-0000-164 REV.0.9	Chrontel
6	Power Supply (400W)	ST-400EAG-05F	Seventeam

Note: Client consigns only one model sample to test (Carrier Board Model Number: ECB-916M REV.B0.2).

#### **Peripherals Devices:**

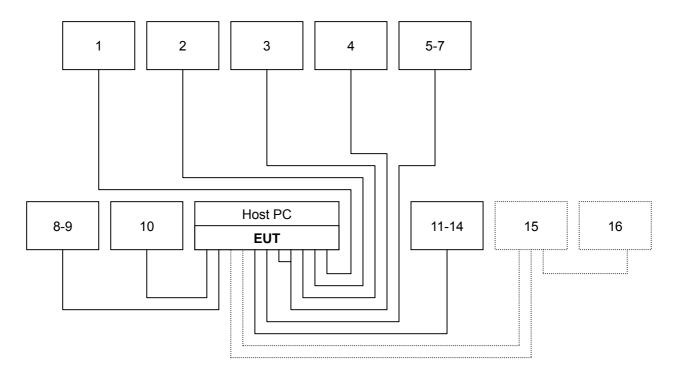
No.	Equipment	Model No.	Serial No.	FCC ID / BSMI ID	Brand Name	Data Cable	Power Cord
1	PS/2 Mouse	M-SBF96	FATSQ0C5BYJQKZ	DOC BSMI: R41126	hp	Shielded, 1.8m	N/A
2	PS/2 Keyboard	SK-2880	BAUEL0HCPY76G7	DOC BSMI: T3A002	hp	Shielded, 1.8m	N/A
3	Player	RQ-L317	N/A	N/A	PANASONIC	Unshielded, 1.2m	N/A
4	Earphone / Microphone	SBZ-4	N/A	N/A	KRONE	Unshielded, 2.0m	N/A
5-7	Earphone	SBZ-4	N/A	N/A	KRONE	Unshielded, 2.0m	N/A
8-9	Modem	AL-56ERM	N/A	DOC	GALILEO	Shielded, 0.8m	Unshielded, 1.8m
10	Monitor	933SN+	N/A	DOC BSMI: R33475	SAMSUNG	Shielded, 1.8m with two cores	Unshielded, 1.8m
11-14	USB 2.0 HDD	F12-U	N/A	BSMI ID: 4912A002	TeraSys	Shielded, 1.8m	N/A
15	HUB	DGS-1008 D	042829	DOC	D-Link	Unshielded, 20m X2	Unshielded, 1.8m
16	Server PC	HD075AV	SGH948QGVW	DOC BSMI: R33001	HP	Unshielded, 1.0m	Unshielded, 1.8m

#### Note:

1) All the equipment/cables were placed in the worst-case configuration to maximize the emission during the test.

2) Grounding was established in accordance with the manufacturer's requirements and conditions for the intended use.

# **5.2. CONFIGURATION OF SYSTEM UNDER TEST**



# 6 FACILITIES AND ACCREDITATIONS

# 6.1. FACILITIES

All measurement facilities used to collect the measurement data are located at CCSrf Taiwan Sindian Lab. at No.163-1, Jhongsheng Rd, Sindian City, Taipei County 23151, Taiwan (R.O.C.).

The sites are constructed in conformance with the requirements of ANSI C63.4 and CISPR Publication 22. All receiving equipment conforms to CISPR 16-1-1, CISPR 16-1-2, CISPR 16-1-3, CISPR 16-1-4 and CISPR 16-1-5.

# 6.2. ACCREDITATIONS

Our laboratories are accredited and approved by the following accreditation body according to ISO/IEC 17025.

Taiwan	TAF
USA	A2LA

The measuring facility of laboratories has been authorized or registered by the following approval agencies.

Industry Canada
Nemko
VCCI
BSMI
FCC

Copies of granted accreditation certificates are available for downloading from our web site, <u>http:///www.ccsrf.com</u>

# 6.3. MEASUREMENT UNCERTAINTY

Where relevant, the following measurement uncertainty levels have been estimated for tests performed on the EUT as specified in CISPR 16-4-2:

Measurement	Frequency	Uncertainty
Conducted emissions (Power port)	0.15MHz ~ 30MHz	± 1.29
Conducted emissions (Telecom port)	0.15MHz ~ 30MHz	± 2.04
Radiated emissions	30MHz ~ 1000MHz	± 3.83
	1000MHz ~ 6000MHz	± 1.99

This uncertainty represents an expanded uncertainty expressed at approximately the 95% confidence level using a coverage factor of k=2.

Consistent with industry standard (e.g. CISPR 22: 2005, clause 11, Measurement Uncertainty) determining compliance with the limits shall be base on the results of the compliance measurement. Consequently the measure emissions being less than the maximum allowed emission result in this be a compliant test or passing test.

The acceptable measurement uncertainty value without requiring revision of the compliance statement is base on conducted and radiated emissions being less than  $U_{CISPR}$  which is 3.6dB and 5.2dB respectively. CCS values (called  $U_{Lab}$  in CISPR 16-4-2) is less than  $U_{CISPR}$  as shown in the table above. Therefore, MU need not be considered for compliance.

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# 7 EMISSION TEST

## 7.1. CONDUCTED EMISSION MEASUREMENT

#### 7.1.1. LIMITS

FREQUENCY (MHz)	Class A	(dBuV)	Class B (dBuV)		
	Quasi-peak	Average	Quasi-peak	Average	
0.15 - 0.5	79	66	66 - 56	56 - 46	
0.50 - 5.0	73	60	56	46	
5.0 - 30.0	73	60	60	50	

**NOTE**: 1. The lower limit shall apply at the transition frequencies.

2. The limit decreases in line with the logarithm of the frequency in the range 0.15 to 0.50 MHz.

3. All emanations from a class A/B digital device or system, including any network of conductors and apparatus connected thereto, shall not exceed the level of field strengths specified above.

#### 7.1.2. TEST INSTRUMENTS

Conducted Emission room # B									
Name of Equipment	Manufacturer	Model	Serial Number	Calibration Due					
TEST RECEIVER	R&S	ESCI	100234	06/13/2012					
LISN (EUT)	FCC	FCC-LISN-50-32-2	08009	03/27/2012					
LISN	SCHWARZBECK	NSLK 8127	8127382	01/02/2012					
BNC CABLE	MIYAZAKI	5D-FB	BNC B3	08/07/2012					
Pulse Limiter	R&S	ESH3-Z2	100374	01/09/2012					
THERMO- HYGRO METER	WISEWIND	201A	1006	05/23/2012					
Test S/W	EZ-EMC								

**NOTE:** 1. The calibration interval of the above test instruments is 12 months and the calibrations are traceable to NML/ROC and NIST/USA.

2. N.C.R = No Calibration Request.

#### 7.1.3. TEST PROCEDURES (please refer to measurement standard or CCS SOP PA-031)

#### Procedure of Preliminary Test

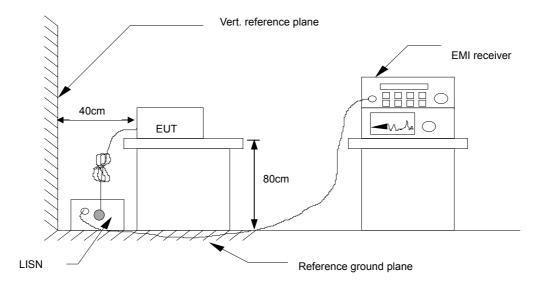
- The EUT and Support equipment, if needed, was set up as per the test configuration to simulate typical usage per the user's manual. When the EUT is a tabletop system, a wooden table with a height of 0.8 meters is used and is placed on the ground plane as per EN 55022 (see Test Facility for the dimensions of the ground plane used). When the EUT is a floor standing equipment, it is placed on the ground plane, which has a 15 cm non-conductive covering to insulate the EUT from the ground plane.
- All I/O cables were positioned to simulate typical actual usage as per EN 55022.
- The test equipment EUT installed received AC main power, through a Line Impedance Stabilization Network (LISN), which supplied power source and was grounded to the ground plane.
- All support equipment power received from a second LISN.
- The EUT test program was started. Emissions were measured on each current carrying line of the EUT using an EMI Test Receiver connected to the LISN powering the EUT.
- The Receiver scanned from 150kHz to 30MHz for emissions in each of the test modes.
- During the above scans, the emissions were maximized by cable manipulation.
- The test mode(s) described in Item 4.1 were scanned during the preliminary test.
- After the preliminary scan, we found the test mode described in Item 4.1 producing the highest emission level.
- The EUT configuration and cable configuration of the above highest emission levels were recorded for reference of the final test.

#### Procedure of Final Test

- EUT and support equipment were set up on the test bench as per the configuration with highest emission level in the preliminary test.
- A scan was taken on both power lines, Line 1 and Line 2, recording at least the six highest emissions. Emission frequency and amplitude were recorded into a computer in which correction factors were used to calculate the emission level and compare reading to the applicable limit.
- The test data of the worst-case condition(s) was recorded.



#### 7.1.4. TEST SETUP



• For the actual test configuration, please refer to the related item – Photographs of the Test Configuration.

	Freq. (MHz)	Reading (dBuV)	Factor (dB)	Result (dBuV)	Limit (dBuV)	Margin (dB)	Detector (P/Q/A)	Line (L1/L2)
	X.XX	42.95	0.55	43.50	73	-29.50	Q	L1
Freq. = Emission frequency in MHz   Reading = Uncorrected Analyzer/Receiver reading   Factor = Insertion loss of LISN + Cable Loss   Result = Reading + Factor   Limit = Limit stated in standard   Margin = Reading in reference to limit   P = Peak Reading								

#### 7.1.5. DATA SAMPLE

- Q = Quasi-peak Reading
- A = Average Reading
- L1 = Hot side
- L2 = Neutral side

#### **Calculation Formula**

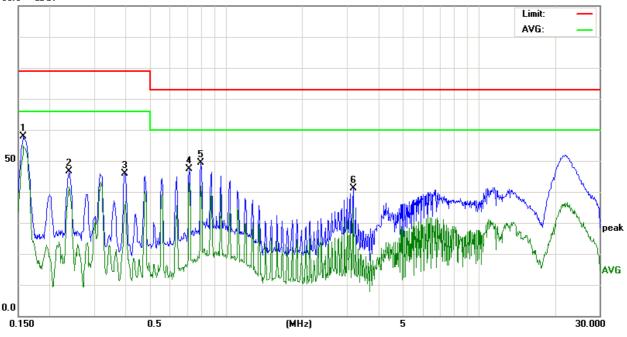
Margin (dB) = Result (dBuV) – Limit (dBuV)



#### 7.1.6. TEST RESULTS

Model No.	TF-COM-TC-A10-03	6dB Bandwidth	10 kHz
Environmental Conditions	24°C, 60% RH, 1010mbar	Test Mode	Mode 1
Tested by	Julon Liu	Phase	L1
Standard	EN 55022 CLASS A		

100.0 dBuV



Conducted Emission Readings								
Frequ	Frequency Range Investigated				150 kHz to 30 MHz			
Freq. (MHz)	Reading (dBuV)	Factor (dB)	Result (dBuV)	Limit (dBuV)	Margin (dB)	Detector (P/Q/A)	Line (L1/L2)	
0.1580	47.58	10.24	57.82	79.00	-21.18	Р	L1	
0.2379	36.51	10.12	46.63	79.00	-32.37	Р	L1	
0.3955	35.89	10.00	45.89	79.00	-33.11	Р	L1	
0.7138	37.27	10.01	47.28	73.00	-25.72	Р	L1	
0.7940	39.42	10.02	49.44	73.00	-23.56	Р	L1	
3.1779	31.01	10.04	41.05	73.00	-31.95	Р	L1	

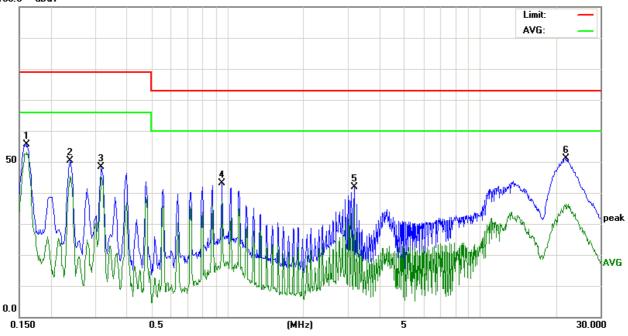
**Note:** 1. L1 = Line One (Live Line) / L2 = Line Two (Neutral Line).

2. The emission level was or more than 2dB below the Average limit, so no re-check anymore.



Model No.	TF-COM-TC-A10-03	6dB Bandwidth	10 kHz
Environmental Conditions	24°C, 60% RH, 1010mbar	Test Mode	Mode 1
Tested by	Julon Liu	Phase	L2
Standard	EN 55022 CLASS A		

100.0 dBuV



Conducted Emission Readings								
Frequ	lency Rang	je Investig	gated	150 kHz to 30 MHz				
Freq. (MHz)	Reading (dBuV)	Factor (dB)	Result (dBuV)	Limit (dBuV)	Margin (dB)	Detector (P/Q/A)	Line (L1/L2)	
0.1604	45.64	10.07	55.71	79.00	-23.29	Р	L2	
0.2379	40.47	9.98	50.45	79.00	-28.55	Р	L2	
0.3180	38.35	9.94	48.29	79.00	-30.71	Р	L2	
0.9538	33.31	9.91	43.22	73.00	-29.78	Р	L2	
3.1819	31.99	9.96	41.95	73.00	-31.05	Р	L2	
21.8938	40.78	10.39	51.17	73.00	-21.83	Р	L2	

**Note:** 1. L1 = Line One (Live Line) / L2 = Line Two (Neutral Line).

2. The emission level was or more than 2dB below the Average limit, so no re-check anymore.

## 7.2. CONDUCTED EMISSION MEASUREMENT AT TELECOMMUNICATION PORTS

#### 7.2.1. LIMITS

#### For Class A Equipment

FREQUENCY (MHz)	Voltage Li	mit (dBuV)	Current Limit (dBuA)		
	Quasi-peak	Average	Quasi-peak	Average	
0.15 ~ 0.5	97 ~ 87	84 ~ 74	53 ~ 43	40 ~ 30	
0.5 ~ 30.0	87	74	43	30	

**NOTE:** The limits decrease linearly with the logarithm of the frequency in the range 0.15 MHz to 0.5 MHz.

#### For Class B Equipment

FREQUENCY (MHz)	Voltage Li	mit (dBuV)	Current Limit (dBuA)		
	Quasi-peak	Average	Quasi-peak	Average	
0.15 - 0.5	84 ~ 74	74 ~ 64	40 ~ 30	30 ~ 20	
0.5 - 30.0	74	64	30	20	

NOTE: The limits decrease linearly with the logarithm of the frequency in the range 0.15 MHz to 0.5 MHz.

#### 7.2.2. TEST INSTRUMENTS

Conducted Emission room # B								
Name of Equipment	Manufacturer	Manufacturer Model		Calibration Due				
TEST RECEIVER	R&S	ESCI	100234	06/13/2012				
LISN (EUT)	FCC	FCC-LISN-50-32-2	08009	03/27/2012				
LISN	SCHWARZBECK	NSLK 8127	8127382	01/02/2012				
BNC CABLE	MIYAZAKI	5D-FB	BNC B3	08/07/2012				
Pulse Limiter	R&S	ESH3-Z2	100374	01/09/2012				
THERMO- HYGRO METER	WISEWIND	201A	1006	05/23/2012				
ISN	FCC	FCC-TLISN-T4-02	20394	06/16/2012				
ISN	FCC	FCC-TLISN-T8-02	20588	06/23/2012				
Test S/W		EZ-EMC						

**NOTE:** 1. The calibration interval of the above test instruments is 12 months and the calibrations are traceable to NML/ROC and NIST/USA.

2. N.C.R = No Calibration Request.

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#### 7.2.3. TEST PROCEDURE (please refer to measurement standard or CCS SOP PA-031)

- Selecting ISN for unscreened cable or a current probe for screened cable to take measurement.
- The port of the EUT was connected to the remote side support equipment through the ISN/Current Probe and communication in normal condition. (**Remark:** A RJ45 or RJ11 cable of 1m was connected between the EUT and ISN)
- Making a overall range scan by using the test receiver controlled by controller and record at least six highest emissions for showing in the test report.
- Emission frequency and amplitude were recorded into a computer in which correction factors were used to calculate the emission level and compare reading to the applicable limit.
- In case of measuring on the screened cable, the current limit shall be applied; otherwise the voltage limit should be applied.
- The following test modes was scanned during the preliminary test:

#### Modes:

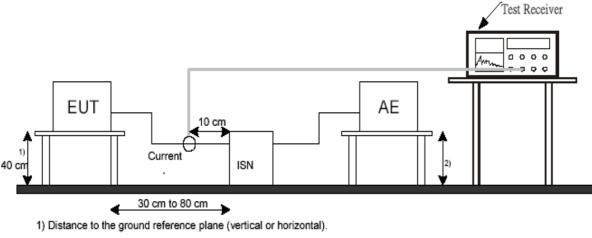
1	10Mbps
2	100Mbps
3	1Gbps

• After the preliminary scan, we found the following test mode(s) producing the highest emission level and test data of the worst case was recorded.

#### Mode: 2.



#### 7.2.4. TEST SETUP



2) Distance to the ground reference plane is not critical.

• For the actual test configuration, please refer to the related item – Photographs of the Test Configuration.

#### 7.2.5. DATA SAMPLE

Ī	Freq.	Reading	Factor	Result	Limit	Margin	Detector
	(MHz)	(dBuV)	(dB)	(dBuV)	(dBuV)	(dB)	(P/Q/A)
	X.XX	62.95	0.55	63.50	87	-23.50	Q

Freq. = Emission frequency in MHz

Reading = Uncorrected Analyzer/Receiver reading

Factor = Insertion loss of LISN + Cable Loss

- Result = Reading + Factor
- Limit = Limit stated in standard
- Margin = Reading in reference to limit
- P = Peak Reading
- Q = Quasi-peak Reading
- A = Average Reading

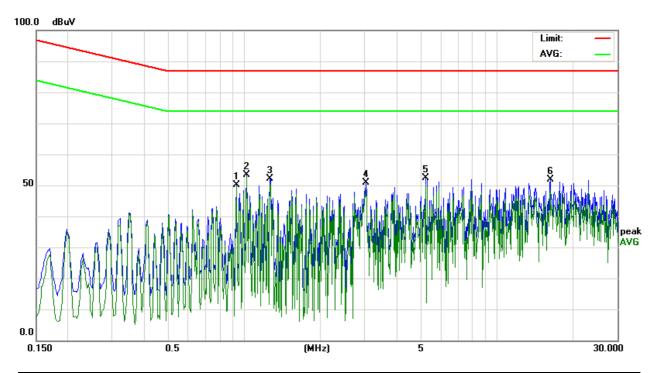
#### **Calculation Formula**

Margin (dB) = Result (dBuV) – Limit (dBuV)



#### 7.2.6. TEST RESULTS

Model No.	TF-COM-TC-A10-03	6dB Bandwidth	10 kHz	
Environmental Conditions	24°C, 60% RH, 1010mbar	Test Mode	Mode 2	
Tested by	Julon Liu	Standard	EN 55022 CLASS A	



	Conducted Emission Readings								
Frec	quency Rang	ge Investiga	ated	150	kHz to 30 MI	Ηz			
Freq. (MHz)	Reading (dBuV)	Factor (dB)	Result (dBuV)	Limit (dBuV)	Margin (dB)	Detector (P/Q/A)			
0.9300	40.23	9.83	50.06	87.00	-36.94	Р			
1.0220	43.43	9.83	53.26	87.00	-33.74	Р			
1.2660	42.40	9.84	52.24	87.00	-34.76	Р			
3.0380	40.92	9.87	50.79	87.00	-36.21	Р			
5.2380	42.51	9.88	52.39	87.00	-34.61	Р			
16.2300	41.81	10.08	51.89	87.00	-35.11	Р			

Note: The emission level was or more than 2dB below the Average limit, so no re-check anymore.

# 7.3. RADIATED EMISSION MEASUREMENT

#### 7.3.1. LIMITS

#### **Below 1GHz**

FREQUENCY (MHz)	dBuV/m (At 10m)		
	Class A	Class B	
30 ~ 230	40	30	
230 ~ 1000	47	37	

#### Above 1GHz

Frequency (MHz)	Class A (dBu	ıV/m) (At 3m)	Class B (dBuV/m) (At 3m)		
	Average	Peak	Average	Peak	
1000 ~ 3000	56	76	50	70	
3000 ~ 6000	60	80	54	74	

NOTE: The lower limit shall apply at the transition frequencies.

According to EN55022: 2006 + A1: 2007 clause 6.2, the measurement frequency range shown in the following table:

Highest frequency generated or used within the EUT or on which the EUT operates or tunes (MHz)	Upper frequency of measurement range (MHz)
Less than 108	1000
108-500	2000
500-1000	5000
Above 1000	5 times of the highest frequency or 6GHz, whichever is less

#### 7.3.2. TEST INSTRUMENTS

	0	pen Area Test Site # I		
Name of Equipment	Manufacturer	Model	Serial Number	Calibration Due
MEASURE RECEIVER	SCHAFFNER	SCR3501	338	07/05/2012
SPECTRUM ANALYZER	ADVANTEST	R3132	120900008	No Calibration Required
ANTENNA	SUNOL	JB1	A100209-3	10/03/2012
AMPLIFIER	SCHAFFNER	CPA9231A	3626	10/06/2012
CABLE	PACIFIC	8D-FB	N-TYPE #I4	01/17/2012
THERMO- HYGRO METER	TECPEL	DTM-303	090639	05/16/2012
Test S/W		EZ-E	MC	
		Above 1GHz Used		
MEASURE RECEIVER	R&S	ESCI	101202	09/05/2012
ANTENNA (30-1000MHz)	SUNOL	JB1	A022310	10/05/2012
PRE- AMPLIFIER	EMCI	EMC330	980022	01/20/2012
CABLE (30-1000MHz)	HUBER +SUHNER	SUCOFLEX 102	33105/2	01/20/2012
CABLE (30-1000MHz)	EMCI	EMCI-C-14 CH-D#13		01/20/2012
ATTENUATOR	MCL	BW-S6W5	CH-D#14	01/20/2012
LOOP ANTENNA	EMCO	6502	8905-2356	06/10/2013
SPECTRUM ANALYZER (9kHz-30GHz)	R&S	FSP 30	100112	12/07/2011
SPECTRUM ANALYZER (9kHz-40GHz)	Agilent	E4446A	MY48250064	12/29/2011
ANTENNA (1-18GHz)	EMCO	3115	00022256	01/09/2012
AMPLIFIER (1-18GHz)	HP	8449B	3008A01266	12/19/2011
CABLE (1-40GHz)	HUBER +SUHNER	SUCOFLEX 102	33106/2	12/19/2011
CABLE (18-40GHz)	HUBER +SUHNER	SUCOFLEX 102	33633/2	12/19/2011
CABLE (1-26.5GHz)	HUBER +SUHNER	SUCOFLEX 104PEA	33959/4PEA	12/19/2011
CABLE (1-26.5GHz)	HUBER +SUHNER	SUCOFLEX 104PEA	33960/4PEA	12/19/2011
THERMO- HYGRO METER	TECPEL	DTM-303	NO.3	11/18/2011
Test S/W		EZ-E	MC	

**NOTE:** 1. The calibration interval of the above test instruments is 12 months and the calibrations are traceable to NML/ROC and NIST/USA.

2. N.C.R = No Calibration Request.

#### 7.3.3. TEST PROCEDURE (please refer to measurement standard or CCS SOP PA-031)

#### **Procedure of Preliminary Test**

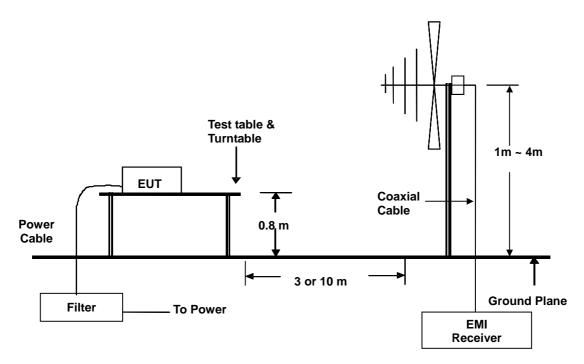
- The equipment was set up as per the test configuration to simulate typical usage per the user's manual. When the EUT is a tabletop system, a wooden turntable with a height of 0.8 meters is used which is placed on the ground plane. When the EUT is a floor standing equipment, it is placed on the ground plane which has a 15 cm non-conductive covering to insulate the EUT from the ground plane.
- Support equipment, if needed, was placed as per EN 55022.
- All I/O cables were positioned to simulate typical usage as per EN 55022.
- The EUT received AC power source from the outlet socket under the turntable. All support equipment power received from another socket under the turntable.
- The antenna was placed at 3 or 10 meter away from the EUT as stated in EN 55022. The antenna connected to the Spectrum Analyzer via a cable and at times a pre-amplifier would be used.
- The Analyzer / Receiver quickly scanned from 30MHz to 6000MHz. The EUT test program was started. Emissions were scanned and measured rotating the EUT to 360 degrees and positioning the antenna 1 to 4 meters above the ground plane, in both the vertical and the horizontal polarization, to maximize the emission reading level.
- The test mode(s) described in Item 4.1 were scanned during the preliminary test:
- After the preliminary scan, we found the test mode described in Item 4.1 producing the highest emission level.
- The EUT and cable configuration, antenna position, polarization and turntable position of the above highest emission level were recorded for the final test.



#### **Procedure of Final Test**

- EUT and support equipment were set up on the turntable as per the configuration with highest emission level in the preliminary test.
- The Analyzer / Receiver scanned from 30MHz to 6000MHz. Emissions were scanned and measured rotating the EUT to 360 degrees, varying cable placement and positioning the antenna 1 to 4 meters above the ground plane, in both the vertical and the horizontal polarization, to maximize the emission reading level.
- Recorded at least the six highest emissions. Emission frequency, amplitude, antenna position, polarization and turntable position were recorded into a computer in which correction factors were used to calculate the emission level and compare reading to the applicable limit. Below 1GHz the Q.P. reading and above 1GHz the Peak and Average reading are presented.
- The test data of the worst-case condition(s) was recorded.

#### 7.3.4. TEST SETUP



• For the actual test configuration, please refer to the related item – Photographs of the Test Configuration.



#### 7.3.5. DATA SAMPLE

#### **Below 1GHz**

Ī	Freq.	Reading	Factor	Result	Limit	Margin	Detector	Pol.
	(MHz)	(dBuV)	(dB/m)	(dBuV/m)	(dBuV/m)	(dB)	(P/Q)	(H/V)
	X.XX	14.0	12.2	26.2	40	-13.8	Q	Н

#### Above 1GHz

Freq.	Reading	Factor	Result	Limit	Margin	Detector	Pol.
(MHz)	(dBuV)	(dB/m)	(dBuV/m)	(dBuV/m)	(dB)	(P/A)	(H/V)
X.XX	42.95	0.55	43.50	60	-16.50	А	

Freq. = Emission frequency in MHz

Reading = Uncorrected Analyzer/Receiver reading

Factor = Antenna Factor + Cable Loss - Amplifier Gain

- Result = Reading + Factor
- Limit = Limit stated in standard
- Margin = Reading in reference to limit
- P = Peak Reading
- Q = Quasi-peak Reading
- A = Average Reading
- H = Antenna Polarization: Horizontal

V = Antenna Polarization: Vertical

#### **Calculation Formula**

Margin (dB) = Result (dBuV/m) – Limit (dBuV/m)

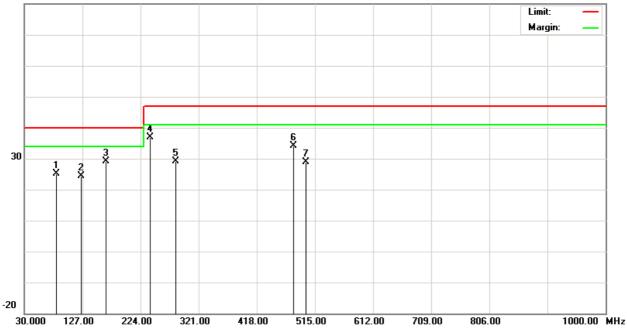


#### 7.3.6. TEST RESULTS

#### **Below 1GHz**

Model No.	TF-COM-TC-A10-03	Test Mode	Mode 1
Environmental Conditions	23°C, 71% RH, 1010mbar	6dB Bandwidth	120 kHz
Antenna Pole	Vertical	Antenna Distance	10m
Detector Function	Quasi-peak.	Tested by	Kevin Chang
Standard	EN 55022 CLASS A		

80.0 dBuV/m



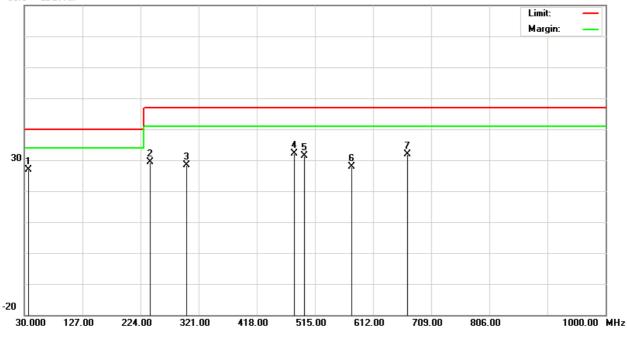
	Radiated Emission Readings									
Fr	Frequency Range Investigated					30 N	/Hz to 10	00 MHz at	t 10m	
Freq. (MHz)	Reading (dBuV)	Factor (dB/m)	Result (dBuV/m)	Lin (dBu)		Margin (dB)	Height (cm)	Degree (°)	Detector (P/Q)	Pol. (H/V)
83.2600	46.50	-21.25	25.25	40.	00	-14.75	100	8	Q	V
125.1200	39.20	-14.89	24.31	40.	00	-15.69	100	45	Q	V
165.9200	45.70	-16.62	29.08	40.	00	-10.92	100	323	Q	V
240.0200	53.20	-16.34	36.86	47.	00	-10.14	100	26	Q	V
282.6600	43.50	-14.38	29.12	47.	00	-17.88	100	125	Q	V
480.0200	43.50	-9.48	34.02	47.	00	-12.98	400	147	Q	V
500.0100	37.90	-8.93	28.97	47.	00	-18.03	400	100	Q	V

Note:1. The other emission levels were very low against the limit.2. P= Peak Reading; Q= Quasi-peak Reading.



Model No.	TF-COM-TC-A10-03	Test Mode	Mode 1
Environmental Conditions	23°C, 71% RH, 1010mbar	6dB Bandwidth	120 kHz
Antenna Pole	Horizontal	Antenna Distance	10m
Detector Function	Quasi-peak.	Tested by	Kevin Chang
Standard	EN 55022 CLASS A		

80.0 dBuV/m



	Radiated Emission Readings									
Fr	requency R	ange Inves	tigated			30 N	/Hz to 10	00 MHz a	t 10m	
Freq. (MHz)	Reading (dBuV)	Factor (dB/m)	Result (dBuV/m)	Lir (dBu		Margin (dB)	Height (cm)	Degree (°)	Detector (P/Q)	Pol. (H/V)
36.8000	40.20	-13.32	26.88	40.	.00	-13.12	400	102	Q	Н
240.0200	45.60	-16.34	29.26	47.	.00	-17.74	400	300	Q	Н
300.4100	42.50	-14.14	28.36	47.	.00	-18.64	400	47	Q	Н
480.4500	41.70	-9.47	32.23	47.	.00	-14.77	100	28	Q	Н
497.2400	40.40	-9.01	31.39	47.	.00	-15.61	100	227	Q	Н
576.2300	35.70	-7.90	27.80	47.	.00	-19.20	100	163	Q	Н
669.3200	37.90	-6.06	31.84	47.	.00	-15.16	100	22	Q	Н

Note:1. The other emission levels were very low against the limit.2. P= Peak Reading; Q= Quasi-peak Reading.



#### Above 1GHz

Model No.	TF-COM-TC-A10-03	Test Mode	Mode 1
Environmental Conditions	26°C, 60% RH, 1010mbar	% RH, 1010mbar 6dB Bandwidth 1 MHz	
Antenna Pole	Vertical / Horizontal	Antenna Distance	3m
Highest frequency generated or used	1600MHz	Upper frequency	6000MHz
Detector Function	Peak or average.	Tested by	Kevin Chang
Standard	EN 55022 CLASS A		

	Radiated Emission Readings						
Frec	quency Rang	je Investiga	ted		Above 1GH	lz at 3m	
Freq. (MHz)	Reading (dBuV)	Factor (dB/m)	Result (dBuV/m)	Limit (dBuV/m)	Margin (dB)	Detector (P/A)	Pol. (H/V)
1020.000	53.52	-11.67	41.85	76.00	-34.15	Р	V
1335.000	56.60	-10.23	46.37	76.00	-29.63	Р	V
1630.000	56.18	-8.75	47.43	76.00	-28.57	Р	V
2225.000	51.42	-6.03	45.39	76.00	-30.61	Р	V
3040.000	50.16	-3.02	47.14	80.00	-32.86	Р	V
5640.000	47.52	2.50	50.02	80.00	-29.98	Р	V

	Radiated Emission Readings						
Frec	quency Rang	je Investiga	ted		Above 1GH	lz at 3m	
Freq. (MHz)	Reading (dBuV)	Factor (dB/m)	Result (dBuV/m)	Limit (dBuV/m)	Margin (dB)	Detector (P/A)	Pol. (H/V)
1330.000	59.49	-10.24	49.25	76.00	-26.75	Р	Н
1635.000	53.72	-8.71	45.01	76.00	-30.99	Р	Н
2225.000	53.27	-6.03	47.24	76.00	-28.76	Р	Н
3030.000	50.09	-3.04	47.05	80.00	-32.95	Р	Н
4415.000	46.55	-0.01	46.54	80.00	-33.46	Р	Н
5635.000	46.79	2.48	49.27	80.00	-30.73	Р	Н

Note: 1. The other emission levels were very low against the limit.

2. P= Peak Reading; A= Average Reading.

## 7.4. HARMONICS CURRENT MEASUREMENT

#### 7.4.1. LIMITS OF HARMONICS CURRENT MEASUREMENT

Limits for	Class A equipment		Limits for Class D equip	oment
Harmonics Order n	Max. permissible harmonics current A	Harmonics Order n	Max. permissible harmonics current per watt mA/W	Max. permissible harmonics current A
Od	d harmonics		Odd Harmonics only	/
3	2.30	3	3.4	2.30
5	1.14	5	1.9	1.14
7	0.77	7	1.0	0.77
9	0.40	9	0.5	0.40
11	0.33	11	0.35	0.33
13	0.21	13	0.30	0.21
15<=n<=39	0.15x15/n	15<=n<=39	3.85/n	0.15x15/n
Eve	en harmonics			
2	1.08			
4	0.43			
6	0.30			
8<=n<=40	0.23x8/n			

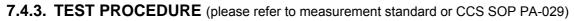
**NOTE:** 1. Class A and Class D are classified according to item 7.4.3.

2. According to section 7 of EN 61000-3-2, the above limits for all equipment except for lighting equipment having an active input power > 75 W and no limits apply for equipment with an active input power up to and including 75 W.

#### 7.4.2. TEST INSTRUMENTS

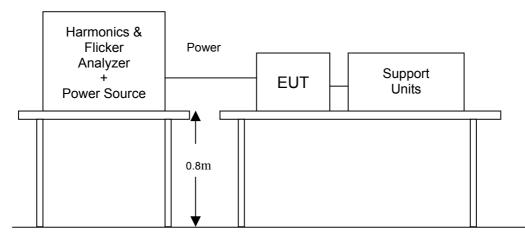
Name of Equipment	Manufacturer	Model	Serial Number	Calibration Due		
H/F Measurement System	EMC Partner	HAR1000-1P	189	07/31/2012		
Digital Power Meter	Protronix	1201	201091	No Calibration Required		
Software	HARCS V4.18					

**NOTE:** The calibration interval of the above test instruments is 12 months and the calibrations are traceable to NML/ROC and NIST/USA.



- The EUT was placed on the top of a wooden table 0.8 meters above the ground and operated to produce the maximum harmonic components under normal operating conditions for each successive harmonic component in turn.
- The classification of EUT is according to section 5 of EN 61000-3-2.
- The EUT is classified as follows:
  - Class A: Balanced three-phase equipment, Household appliances excluding equipment as Class D, Tools excluding portable tools, Dimmers for incandescent lamps, audio equipment, equipment not specified in one of the three other classes.
  - Class B: Portable tools; Arc welding equipment which is not professional equipment.
  - Class C: Lighting equipment.
  - Class D: Equipment having a specified power less than or equal to 600 W of the following types: Personal computers and personal computer monitors and television receivers.
- The correspondent test program of test instrument to measure the current harmonics emanated from EUT is chosen. The measure time shall be not less than the time necessary for the EUT to be exercised.

#### 7.4.4. TEST SETUP



• For the actual test configuration, please refer to the related item – Photographs of the Test Configuration.

#### 7.4.5. TEST RESULTS

Power Consumption	57.18W	Test Mode	Operating
Environmental Conditions	18°C, 59% RH, 1010mbar	Tested by	Frank Liao

**NOTE:** 1. Limits classified according to item 7.4.1.

2. According to clause 7 of EN 61000-3-2: 2006, equipment with a rated power of 75W or less, no limits apply. The test result is only for reference.

## Test result of EN 61000-3-2

Urms	s =	230.1V	Fred	<b>1</b> =	50.104	Rar	ige:	5 A
Irms	=	0.313A	lpk	=	0.786A	cf	=	2.516
Р	=	57.18W	S	=	71.91VA	pf	=	0.795

# 7.5. VOLTAGE FLUCTUATION AND FLICKER MEASUREMENT

#### 7.5.1. LIMITS OF VOLTAGE FLUCTUATION AND FLICKER MEASUREMENT

TEST ITEM	LIMIT	REMARK	
P <sub>st</sub>	1.0	1.0 P <sub>st</sub> means short-term flicker indicator.	
P <sub>lt</sub>	0.65	P <sub>lt</sub> means long-term flicker indicator.	
T <sub>dt</sub> (ms)	500	T <sub>dt</sub> means maximum time that dt exceeds 3 %.	
d <sub>max</sub> (%)	4%	d <sub>max</sub> means maximum relative voltage change.	
dc (%)	3.3%	dc means relative steady-state voltage change	

#### 7.5.2. TEST INSTRUMENTS

Name of Equipment	Manufacturer	Model	Serial Number	Calibration Due
H/F Measurement System	EMC Partner	HAR1000-1P	189	07/31/2012
Digital Power Meter	Protronix	1201	201091	No Calibration Required
Software	HARCS V4.18			

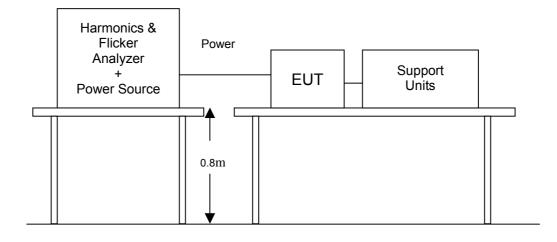
**NOTE:** The calibration interval of the above test instruments is 12 months and the calibrations are traceable to NML/ROC and NIST/USA.

7.5.3. TEST PROCEDURE (please refer to measurement standard or CCS SOP PA-030)

- The EUT was placed on the top of a wooden table 0.8 meters above the ground and operated to produce the most unfavorable sequence of voltage changes under normal operating conditions.
- During the flick measurement, the measure time shall include that part of whole operation cycle in which the EUT produce the most unfavorable sequence of voltage changes. The observation period for short-term flicker indicator is 10 minutes and the observation period for long-term flicker indicator is 2 hours.



#### 7.5.4. TEST SETUP



• For the actual test configuration, please refer to the related item – Photographs of the Test Configuration.

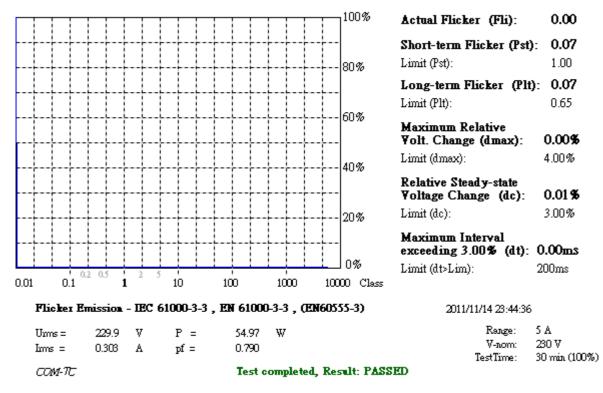
#### 7.5.5. TEST RESULTS

Observation Period (Tp)	10mins	Test Mode	Operating
Environmental Conditions	18°C, 59% RH, 1010mbar	Tested by	Frank Liao

TEST PARAMETER	MEASUREMENT VALUE	LIMIT	REMARK
P <sub>st</sub>	0.07	1.0	PASS
P <sub>lt</sub>	0.07	0.65	PASS
T <sub>dt</sub> (ms)	0	500	PASS
d <sub>max</sub> (%)	0	4%	PASS
dc (%)	0.01	3.3%	PASS

Note: None.

## Test result of EN 61000-3-3



HAR-1000 EMC-Partner

# 8 IMMUNITY TEST

# **8.1. GENERAL DESCRIPTION**

Product Standard	EN 55024: 1998 + A1: 2001 + A2: 2003			
	Test Type	Minimum Requirement		
Basic Standard, Specification, and Performance Criterion required	IEC 61000-4-2	Electrostatic Discharge – ESD: 8kV air discharge, 4kV Contact discharge, Performance Criterion B		
	IEC 61000-4-3	Radio-Frequency Electromagnetic Field Susceptibility Test – RS: 80 ~1000 MHz, 3V/m, 80% AM(1kHz), Performance Criterion A		
	IEC 61000-4-4	Electrical Fast Transient/Burst - EFT, AC Power Port: 1kV DC Power Port: 0.5kV Signal Ports and Telecommunication Ports: 0.5kV Performance Criterion B		
	IEC 61000-4-5	Surge Immunity Test: 1.2/50 µs Open Circuit Voltage, 8/20 µs Short Circuit Current, AC Power Port ~ line to line: 1kV, line to earth (ground): 2kV DC Power Port ~ line to earth: 0.5kV Signal Ports and Telecommunication Ports ~ line to ground: 1kV Performance Criterion B		
	IEC 61000-4-6	Conducted Radio Frequency Disturbances Test – CS, AC Power Port; DC Power Port; Signal Ports and Telecommunication Ports: 0.15 ~ 80 MHz, 3Vrms, 80% AM, 1kHz, Performance Criterion A		
	IEC 61000-4-8	Power frequency magnetic field immunity test 50 Hz, 1A/m Performance Criterion A		
	IEC 61000-4-11	Voltage Dips: i) >95% reduction for 0.5 period, Performance Criterion B ii) 30% reduction for 25 period, Performance Criterion C Voltage Interruptions: >95% reduction for 250 period Performance Criterion C		



Criteria A:	The apparatus shell continues to operate as intended without operator intervention. No degradation of performance or loss of function is allowed below a performance level specified by the manufacturer, when the apparatus is used as intended. The performance level may be replaced by a permissible loss of performance. If the manufacturer does not specify the minimum performance level or the permissible performance loss, then either of these may be derived from the product description and documentation, and by what the user may reasonably expect from the equipment if used as intended.
	After test, the apparatus shell continues to operate as intended without operator intervention. No degradation of performance or loss of function is allowed, after the application of the phenomenon below a performance level specified by the manufacturer, when the apparatus is used as intended. The performance level may be replaced by a permissible loss of performance.
Criteria B:	During the test, degradation of performance is however allowed. However, no change of operating state if stored data is allowed to persist after the test. If the manufacturer does not specify the minimum performance level or the permissible performance loss, then either of these may be derived from the product description and documentation, and by what the user may reasonably expect from the equipment if used as intended.
Criteria C:	Temporary loss of function is allowed, provided the functions is self-recoverable or can be restored by the operation of controls by the user in accordance with the manufacturer instructions.
	Functions, and/or information stored in non-volatile memory, or protected by a battery backup, shall not be lost.

# 8.3. ELECTROSTATIC DISCHARGE (ESD)

#### 8.3.1. TEST SPECIFICATION

Basic Standard:	IEC 61000-4-2		
Discharge Impedance:	330 ohm / 150 pF		
Discharge Voltage:	Air Discharge: 2 ; 4 ; 8 kV (Direct) Contact Discharge: 2 ; 4 kV (Direct/Indirect)		
Polarity:	Positive & Negative		
Number of Discharge:	Air Discharge: min. 10 times at each test point for each polarity Contact Discharge: min. 200 times in total		
Discharge Mode:	Single Discharge 1 second minimum		

#### **8.3.2. TEST INSTRUMENT**

IMMUNITY SHIELDED ROOM				
Name of Equipment	Manufacturer	Model	Serial Number	Calibration Due
ESD Generator	Teseq	NSG 437	249	12/18/2011
Aneroid Barometer	Sato	7610-20	89090	11/25/2011
Thermo-Hygro meter	TECPEL	DTM-303	080269	05/09/2012

**NOTE:** The calibration interval of the above test instruments is 12 months and the calibrations are traceable to NML/ROC and NIST/USA.



## 8.3.3. TEST PROCEDURE (please refer to measurement standard or CCS SOP PA-022)

The discharges shall be applied in two ways:

a) Contact discharges to the conductive surfaces and coupling planes:

The EUT shall be exposed to at least 200 discharges, 100 each at negative and positive polarity, at a minimum of four test points. One of the test points shall be subjected to at least 50 indirect discharges to the center of the front edge of the Horizontal Coupling Plane (HCP). The remaining three test points shall each receive at least 50 direct contact discharges. If no direct contact test points are available, then at least 200 indirect discharges shall be applied in the indirect mode. Test shall be performed at a maximum repetition rate of one discharge per second.

b) Air discharges at slots and apertures and insulating surfaces:

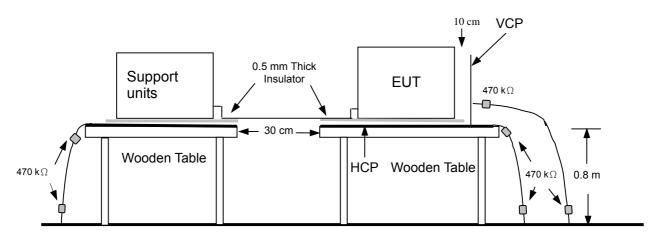
On those parts of the EUT where it is not possible to perform contact discharge testing, the equipment should be investigated to identify user accessible points where breakdown may occur. Such points are tested using the air discharge method. This investigation should be restricted to those area normally handled by the user. A minimum of 10 single air discharges shall be applied to the selected test point for each such area.

The basic test procedure was in accordance with IEC 61000-4-2:

- a) The EUT was located 0.1 m minimum from all side of the **HCP** (dimensions 1.6m x 0.8m).
- b) The support units were located another table 30 cm away from the EUT, but direct support unit was/were located at same location as EUT on the HCP and keep at a distance of 10 cm with EUT.
- c) The time interval between two successive single discharges was at least 1 second.
- d) Contact discharges were applied to the non-insulating coating, with the pointed tip of the generator penetrating the coating and contacting the conducting substrate.
- e) Air discharges were applied with the round discharge tip of the discharge electrode approaching the EUT as fast as possible (without causing mechanical damage) to touch the EUT. After each discharge, the ESD generator was removed from the EUT and re-triggered for a new single discharge. The test was repeated until all discharges were complete.
- f) At least ten single discharges (in the most sensitive polarity) were applied at the front edge of each HCP opposite the center point of each unit of the EUT and 0.1 meters from the front of the EUT. The long axis of the discharge electrode was in the plane of the HCP and perpendicular to its front edge during the discharge.
- g) At least ten single discharges (in the most sensitive polarity) were applied to the center of one vertical edge of the Vertical Coupling Plane (VCP) in sufficiently different positions that the four faces of the EUT were completely illuminated. The VCP (dimensions 0.5m x 0.5m) was placed vertically to and 0.1 meters from the EUT.



# 8.3.4. TEST SETUP



### **Ground Reference Plane**

 For the actual test configuration, please refer to the related item – Photographs of the Test Configuration.

### NOTE:

### TABLE-TOP EQUIPMENT

The configuration consisted of a wooden table 0.8 meters high standing on the **G**round **R**eference **P**lane. The **GRP** consisted of a sheet of aluminum at least 0.25mm thick, and 2.5 meters square connected to the protective grounding system. A Horizontal Coupling Plane ( $1.6m \times 0.8m$ ) was placed on the table and attached to the **GRP** by means of a cable with 940k \_ total impedance. The equipment under test, was installed in a representative system as described in section 7 of IEC 61000-4-2, and its cables were placed on the **HCP** and isolated by an insulating support of 0.5mm thickness. A distance of 1-meter minimum was provided between the EUT and the walls of the laboratory and any other metallic structure.

### FLOOR-STANDING EQUIPMENT

The equipment under test was installed in a representative system as described in section 7 of IEC 61000-4-2, and its cables were isolated from the Ground Reference Plane by an insulating support of 0.1-meter thickness. The GRP consisted of a sheet of aluminum that is at least 0.25mm thick, and 2.5 meters square connected to the protective grounding system and extended at least 0.5 meters from the EUT on all sides.



### 8.3.5. TEST RESULTS

Temperature	18°C	Humidity	59% RH
Pressure	1010mbar	Tested By	Frank Liao
Required Pa	ssing Performance		Criterion B

Air Discharge							
	Т	est Leve	ls	Results			
Test Points	± 2 kV	± 4 kV	± 8 kV	Pass	Fail	Performance Criterion	Observation
Back	$\square$	$\square$	$\square$	$\square$		A B	Note ⊠1
Left	$\square$	$\square$	$\square$	$\square$		A B	Note ⊠1
Right	$\square$	$\square$	$\square$			A B	Note ⊠1
Тор	$\boxtimes$	$\boxtimes$	$\square$	$\square$		A B	Note ⊠1

Contact Discharge							
		est Leve	ls			Results	
Test Points	± 2 kV	± 4 kV	± 8 kV	Pass	Fail	Performance Criterion	Observation
Front	$\square$	$\square$		$\square$		A DB	Note □1  ⊠2
Back	$\square$	$\square$		$\square$		A B	Note ⊠1

Please refer to ESD test photo on next page for detail discharge point

Discharge To Horizontal Coupling Plane							
	Т	est Leve	ls	Results			
Side of EUT	± 2 kV	± 4 kV	± 8 kV	Pass	Fail	Performance Criterion	Observation
Front	$\square$	$\square$		$\square$		A B	Note ⊠1
Back	$\square$	$\square$		$\square$		A B	Note ⊠1
Left		$\square$				A DB	Note ⊠1
Right	$\square$	$\square$		$\square$		A B	Note ⊠1

Discharge To Vertical Coupling Plane							
	Test Levels Results						
Side of EUT	± 2 kV	± 4 kV	± 8 kV	Pass	Fail	Performance Criterion	Observation
Front	$\square$	$\square$		$\square$		A B	Note ⊠1
Back	$\square$	$\square$		$\square$		A B	Note ⊠1
Left	$\square$	$\square$		$\square$		A B	Note ⊠1
Right						A B	Note ⊠1

**NOTE:** 1. There was no change compared with initial operation during the test. 2. No discharge point.



# 8.4.1. TEST SPECIFICATION

Basic Standard:	IEC 61000-4-3
Frequency Range:	80 MHz ~1000 MHz
Field Strength:	3 V/m
Modulation:	1kHz Sine Wave, 80%, AM Modulation
Frequency Step:	1 % of preceding frequency value
Polarity of Antenna:	Horizontal and Vertical
Test Distance:	3 m
Antenna Height:	1.5m

# 8.4.2. TEST INSTRUMENT

	733 RS Chamber					
Name of Equipment	Manufacturer	Model	Serial Number	Calibration Due		
Calibration of Field	N/A	Chamber#RS	Ver(Hor)-201006	06/09/2012		
Signal Generator	Agilent	E4421B	MY43350597	05/18/2012		
Electric Field Probe	AR	FL7006	0330722	07/12/2012		
RF Power Meter	Boonton	4231A	39601	08/14/2012		
Amplifier	AR	100W1000M1	17564	No Calibration Required		
Direction Coupler	AR	DC6180A	312189	No Calibration Required		
Broadband Antenna	AR	AT1080	311819	No Calibration Required		
Thermo-Hygro meter	TFA	N/A	NO.6	11/07/2012		
Software		SW1005 Rel	rase 1.4.exe			

**NOTE:** 1. The calibration interval of the above test instruments is 12 months and the calibrations are traceable to NML/ROC and NIST/USA.

2. N.C.R.= No Calibration required

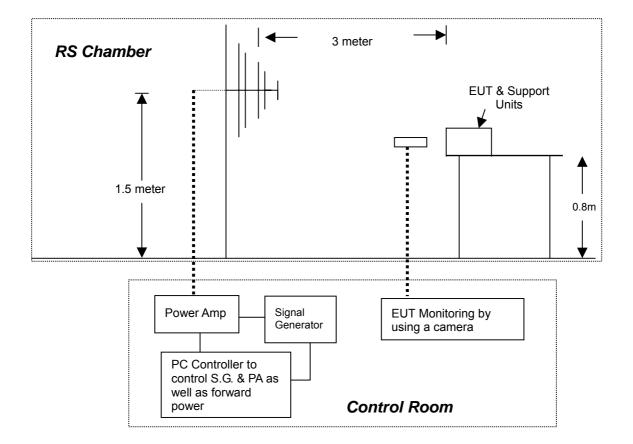
**8.4.3. TEST PROCEDURE** (please refer to measurement standard or CCS SOP PA-023)

The test procedure was in accordance with IEC 61000-4-3

- a) The testing was performed in a fully anechoic chamber. The transmit antenna was located at a distance of 3 meters from the EUT.
- b) The frequency range is swept from 80 MHz to 1000 MHz, with the signal 80% amplitude modulated with a 1kHz sine-wave. The rate of sweep did not exceed 1.5 x 10<sup>-3</sup> decade/s, where the frequency range is swept incrementally, the step size was 1% of preceding frequency value.
- c) The dwell time at each frequency shall be not less than the time necessary for the EUT to be able to respond.
- d) The test was performed with the EUT exposed to both vertically and horizontally polarized fields on each of the four sides.



## 8.4.4. TEST SETUP



• For the actual test configuration, please refer to the related item – Photographs of the Test Configuration.

### NOTE:

### TABLETOP EQUIPMENT

The EUT installed in a representative system as described in section 7 of IEC 61000-4-3 was placed on a non-conductive table 0.8 meters in height. The system under test was connected to the power and signal wire according to relevant installation instructions.

#### FLOOR STANDING EQUIPMENT

The EUT installed in a representative system as described in section 7 of IEC 61000-4-3 was placed on a non-conductive wood support 0.1 meters in height. The system under test was connected to the power and signal wire according to relevant installation instructions.



### 8.4.5. TEST RESULTS

Temperature	18°C	Humidity	59% RH
Pressure	1010mbar	Dwell Time	3 sec.
Tested By	Frank Liao	Required Passing Performance	Criterion A

Frequency (MHz)	Polarity	Azimuth	Field Strength (V/m)		mance erion	Observation	Result
80 ~ 1000	V&H	0	3	A	□в	Note	PASS
80 ~ 1000	V&H	90	3	A	□в	Note	PASS
80 ~ 1000	V&H	180	3	A	□в	Note	PASS
80 ~ 1000	V&H	270	3	A	□в	Note	PASS

**NOTE:** There was no change compared with the initial operation during the test.

# 8.5. ELECTRICAL FAST TRANSIENT (EFT)

## 8.5.1. TEST SPECIFICATION

Basic Standard:	IEC 61000-4-4
Test Voltage:	AC Power Port: 1kV Signal Ports and Telecommunication Ports: 0.5kV
Polarity:	Positive & Negative
Impulse Frequency:	5 kHz
Impulse Wave-shape:	5/50 ns
Burst Duration:	15 ms
Burst Period:	300 ms
Test Duration:	Not less than 1 min.

### 8.5.2. TEST INSTRUMENT

Immunity Shield Room						
Name of Equipment	Manufacturer	Model	Serial Number	Calibration Due		
EMC Immunity Tester	EMC Partner	TRANSIENT 2000	1117	03/01/2012		
Capacitive Clamp	EMC-Partner	CN-EFT1000	589	No Calibration Required		
Software	Genecs.exe					

**NOTE:** 1. The calibration interval of the above test instruments is 12 months and the calibrations are traceable to NML/ROC and NIST/USA.

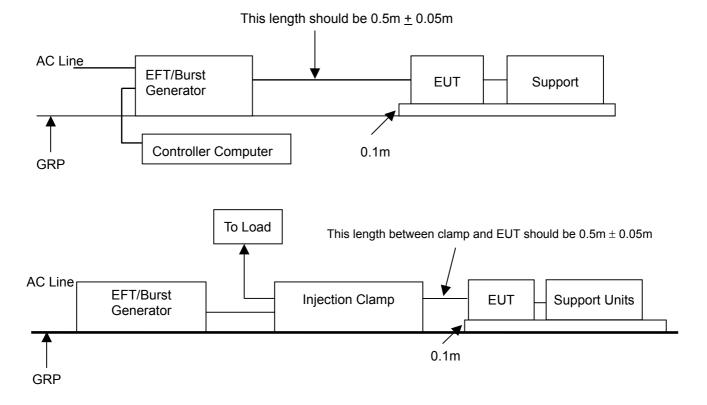
2. N.C.R.= No Calibration required

8.5.3. TEST PROCEDURE (please refer to measurement standard or CCS SOP PA-024)

- a) Both positive and negative polarity discharges were applied.
- b) The length of the "hot wire" from the coaxial output of the EFT generator to the terminals on the EUT should not exceed 0.5 meter.
- c) The duration time of each test sequential was 1 minute.
- d) The transient/burst waveform was in accordance with IEC 61000-4-4, 5/50ns.



# 8.5.4. TEST SETUP



• For the actual test configuration, please refer to the related item – Photographs of the Test Configuration.

### NOTE:

### TABLETOP EQUIPMENT

The configuration consisted of a wooden table (0.1m high) standing on the Ground Reference Plane. The GRP consisted of a sheet of aluminum (at least 0.25mm thick and 2.5m square) connected to the protective grounding system. A minimum distance of 0.5m was provided between the EUT and the walls of the laboratory or any other metallic structure.

### FLOOR STANDING EQUIPMENT

The EUT installed in a representative system as described in section 7 of IEC 61000-4-4 and its cables, were isolated from the Ground Reference Plane by an insulating support that is 0.1-meter thick. The GRP consisted of a sheet of aluminum (at least 0.25mm thick and 2.5m square) connected to the protective grounding system.

# 8.5.5. TEST RESULTS

Temperature	18°C	Humidity	59% RH	
Pressure	1010mbar	Tested By	Frank Liao	
Required Passing Performance		Criterion B		

Test Point	Polarity	Test Level (kV)	Performa Criteri		Observation	Result
L	+/-	1	A	В	Note ⊠1	PASS
N	+/-	1	A	В	Note ⊠1	PASS
L – N	+/-	1	A	В	Note ⊠1	PASS
PE	+/-	1	A	В	Note ⊠1	PASS
L – PE	+/-	1	A	В	Note ⊠1	PASS
N – PE	+/-	1	A	В	Note ⊠1	PASS
L – N – PE	+/-	1	A	В	Note ⊠1	PASS
RJ45	+/-	0.5	A	В	Note ⊠1	PASS

**NOTE:** 1. There was no change compared with initial operation during the test.

# 8.6. SURGE IMMUNITY TEST

# 8.6.1. TEST SPECIFICATION

Basic Standard:	IEC 61000-4-5
Wave-Shape:	Combination Wave 1.2/50 µs Open Circuit Voltage 8/20 µs Short Circuit Current
Test Voltage:	AC Power Port~ line to line: 1kV, line to ground: 2kV
Surge Input/Output:	AC Power Line: L-N / L-PE / N-PE
Generator Source Impedance:	2 ohm between networks 12 ohm between network and ground
Polarity:	Positive/Negative
Phase Angle:	0° / 90° / 180° / 270°
Pulse Repetition Rate:	
Number of Tests:	5 positive and 5 negative at selected points

### 8.6.2. TEST INSTRUMENT

Immunity Shield Room					
Name of Equipment	Manufacturer	Model	Serial Number	Calibration Due	
EMC Immunity Tester	EMC Partner	TRANSIENT 2000	1117	03/01/2012	
Signal and Data Lines Coupling Network	Schaffner	CDN118	19328	No Calibration Required	
Software	Genecs.exe				

**NOTE:** 1. The calibration interval of the above test instruments is 12 months and the calibrations are traceable to NML/ROC and NIST/USA.

2. N.C.R.= No Calibration required

8.6.3. TEST PROCEDURE (please refer to measurement standard or CCS SOP PA-025)

a) For EUT power supply:

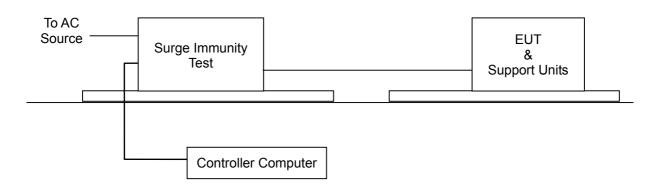
The surge is applied to the EUT power supply terminals via the capacitive coupling network. Decoupling networks are required in order to avoid possible adverse effects on equipment not under test that may be powered by the same lines, and to provide sufficient decoupling impedance to the surge wave. The power cord between the EUT and the coupling/decoupling networks was shorter than 2 meters in length.

- b) For test applied to unshielded un-symmetrically operated interconnection lines of EUT: The surge was applied to the lines via the capacitive coupling. The coupling / decoupling networks didn't influence the specified functional conditions of the EUT. The interconnection line between the EUT and the coupling/decoupling networks was shorter than 2 meters in length.
- c) For test applied to unshielded symmetrically operated interconnection / telecommunication lines of EUT:

The surge was applied to the lines via gas arrestors coupling. Test levels below the ignition point of the coupling arrestor were not specified. The interconnection line between the EUT and the coupling/decoupling networks was shorter than 2 meters in length.



### 8.6.4. TEST SETUP



• For the actual test configuration, please refer to the related item – Photographs of the Test Configuration.

### 8.6.5. TEST RESULTS

Temperature	18°C	Humidity	59% RH
Pressure	1010mbar	Tested By	Frank Liao
Required P	assing Performance	Criterion B	

Test Point	Polarity	Test Level (kV)	Performance Criterion	Observation	Result
L - N	+/-	1	⊠A □B	Note ⊠1	PASS
L - PE	+/-	2	⊠A □B	Note ⊠1	PASS
N - PE	+/-	2	⊠A □B	Note ⊠1	PASS

NOTE: 1. (a) There was no change compared with initial operation during the test.

(b) Where normal functioning of LAN can't be achieved because of the impact of CDN on the EUT, no test be required.

# 8.7. CONDUCTED RADIO FREQUENCY DISTURBANCES (CS)

## 8.7.1. TEST SPECIFICATION

Basic Standard:	IEC 61000-4-6
Frequency Range:	0.15 MHz ~ 80 MHz
Field Strength:	3 Vrms
Modulation:	1kHz Sine Wave, 80%, AM Modulation
Frequency Step:	1 % of preceding frequency value
Coupled cable:	Power Mains, Unshielded; RJ45 Line, Unshielded
Coupling device:	CDN-M3 (3 wires); CDN-T8

### 8.7.2. TEST INSTRUMENT

CS Room					
Name of Equipment	Manufacturer	Model	Serial Number	Calibration Due	
CWS Generator	EM Test	CWS 500N1	V0395105080	10/02/2012	
CDN	Schaffner	CDN M316	19600	08/08/2012	
CDN	Schaffner	CDN M216	19294	08/08/2012	
EM Clamp	Schaffner	KEMZ 801	19227	03/07/2012	
CDN	Schaffner	CDN T002	15881	01/10/2012	
CDN	Teseq	CDN T400A	25674	01/18/2012	
CDN	Teseq	CDN T800	26155	02/14/2012	
Attenuator	EMCI	SA3NL	10006F	No Calibration Required	
Software	icd control.exe				

**NOTE:** 1. The calibration interval of the above test instruments is 12 months and the calibrations are traceable to NML/ROC and NIST/USA.

2. N.C.R.= No Calibration required

### 8.7.3. TEST PROCEDURE (please refer to measurement standard or CCS SOP PA-026)

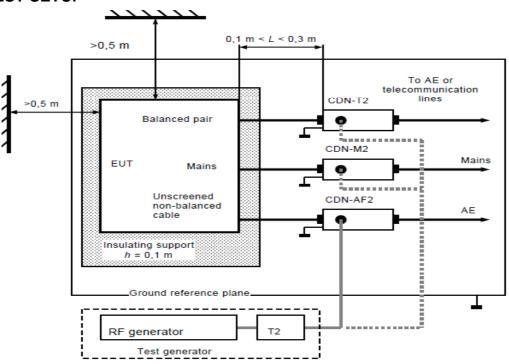
The EUT shall be tested within its intended operating and climatic conditions.

The test shell performed with the test generator connected to each of the coupling and decoupling devices in turn, while the other non-excited RF input ports of the coupling devices are terminated by a 50-ohm load resistor.

The frequency range was swept from 150 kHz to 80 MHz, using the signal level established during the setting process and with a disturbance signal of 80 % amplitude. The signal was modulated with a 1 kHz sine wave, pausing to adjust the RF signal level or the switch coupling devices as necessary. The sweep rate was  $1.5 \times 10^{-3}$  decades/s. Where the frequency range is swept incrementally, the step size was 1 % of preceding frequency value from 150 kHz to 80 MHz.

The dwell time at each frequency was less than the time necessary for the EUT to be exercised, and able to respond. Sensitive frequencies such as clock frequency(ies) and harmonics or frequencies of dominant interest, was analyzed separately.

Attempts was made to fully exercise the EUT during testing, and to fully interrogate all exercise modes selected for susceptibility.



### 8.7.4. TEST SETUP

Note: 1. The EUT is setup 0.1m above Ground Reference Plane

- 2. The CDNs and / or EM clamp used for real test depends on ports and cables configuration of EUT.
- For the actual test configuration, please refer to the related item Photographs of the Test Configuration.

### NOTE:

### TABLE-TOP AND FLOOR-STANDING EQUIPMENT

The equipment to be tested is placed on an insulating support of 0.1 meters height above a ground reference plane. All relevant cables shall be provided with the appropriate coupling and decoupling devices at a distance between 0.1 meters and 0.3 meters from the projected geometry of the EUT on the ground reference plane.



## 8.7.5. TEST RESULTS

Temperature	18°C	Humidity	59% RH
Pressure	1010mbar	Tested By	Frank Liao
Required P	assing Performance	Criterion A	

Frequency Band (MHz)	Field Strength (Vrms)	Cable	Injection Method		mance erion	Observa	tion	Result
0.15 ~ 80	3	AC Power Line (0.3m)	CDN-M3	A	□в	Note 🖂1	<b>2</b>	PASS
0.15 ~ 80	3	RJ 45 Line (0.3m)	CDN-T8	A	□в	Note 🖂1	□2	PASS

NOTE: 1. There was no change compared with initial operation during the test.

# 8.8. POWER FREQUENCY MAGNETIC FIELD

# 8.8.1. TEST SPECIFICATION

Basic Standard:	IEC 61000-4-8
Frequency Range:	50Hz
Field Strength:	1 A/m
<b>Observation Time:</b>	1 minute
Inductance Coil:	Rectangular type, 1mx1m

## 8.8.2. TEST INSTRUMENT

Immunity Shield Room						
Name of Equipment	Manufacturer	Model	Serial Number	Calibration Due		
Induction Coil Interface	Schaffner	INA 2141	6009	No Calibration Required		
5KVA AC Power Source	Schaffner	NSG 1007	55131	No Calibration Required		
TRMS Clamp Meter	CHY	932C	995000273	06/21/2012		
Magnetic Field Meter	Sypris	4080	0247	03/06/2012		

**NOTE:** 1. The calibration interval of the above test instruments is 12 months and the calibrations are traceable to NML/ROC and NIST/USA.

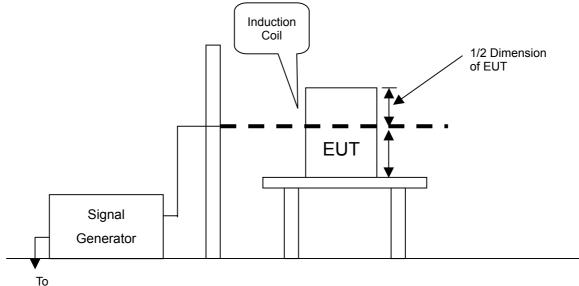
2. N.C.R.= No Calibration required

8.8.3. TEST PROCEDURE (please refer to measurement standard or CCS SOP PA-027)

- a. The equipment is configured and connected to satisfy its functional requirements. It shall be placed on the GRP with the interposition of a 0.1m-thick insulating support.
- b. The equipment cabinets shall be connected to the safety earth directly on the GRP via the earth terminal of the EUT.
- c. The power supply, input and output circuits shall be connected to the sources of power supply, control and signal.
- d. The cables supplied or recommended by the equipment manufacturer shall be used. 1 meter of all cables used shall be exposed to the magnetic field.



# 8.8.4. TEST SETUP



Earth Ground

• For the actual test configuration, please refer to the related item – Photographs of the Test Configuration.

### NOTE:

#### TABLETOP EQUIPMENT

The equipment shall be subjected to the test magnetic field by using the induction coil of standard dimension (1 m x 1 m). The induction coil shall then be rotated by 90 degrees in order to expose the EUT to the test field with different orientations.

### FLOOR-STANDING EQUIPMENT

The equipment shall be subjected to the test magnetic field by using induction coils of suitable dimensions. The test shall be repeated by moving and shifting the induction coils, in order to test the whole volume of the EUT for each orthogonal direction. The test shall be repeated with the coil shifted to different positions along the side of the EUT, in steps corresponding to 50 % of the shortest side of the coil. The induction coil shall then be rotated by 90 degrees in order to expose the EUT to the test field with different orientations.

### 8.8.5. TEST RESULTS

Temperature	N/A	Humidity	N/A
Pressure	N/A	Tested By	N/A
Required Pa	assing Performance	Criterion A	

DIRECTION	Field Strength (A/m)	Performance Criterion	OBSERVATION	RESULTS
Х	1	А	Note	N/A
Y	1	A	Note	N/A
Z	1	А	Note	N/A

**NOTE:** There is no any sensitive part for magnetic field test. Applicable only to equipment containing susceptible to magnetic field.

# 8.9. VOLTAGE DIPS & VOLTAGE INTERRUPTIONS

## 8.9.1. TEST SPECIFICATION

Basic Standard:	IEC 61000-4-11	
Test duration time:	: Minimum three test events in sequence	
Interval between event:	Minimum 10 seconds	
Phase Angle:	0° / 45° / 90° / 135° / 180° / 225° / 270° / 315° / 360°	
Test cycle:	3 times	

### **8.9.2. TEST INSTRUMENT**

Immunity shielded room				
Name of Equipment	Manufacturer	Model	Serial Number	Calibration Due
EMC Immunity Tester	EMC Partner	TRANSIENT 2000	1117	03/01/2012
Software	Genecs.exe			

**NOTE:** 1. The calibration interval of the above test instruments is 12 months and the calibrations are traceable to NML/ROC and NIST/USA.

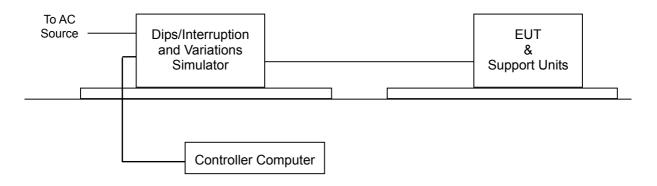
2. N.C.R.= No Calibration required

8.9.3. TEST PROCEDURE (please refer to measurement standard or CCS SOP PA-028)

- 1. The EUT and support units were located on a wooden table, 0.8 m away from ground floor.
- 2. Setting the parameter of tests and then perform the test software of test simulator.
- 3. Conditions changes to occur at 0 degree crossover point of the voltage waveform.
- 4. Recording the test result in test record form.



### 8.9.4. TEST SETUP



• For the actual test configuration, please refer to the related item – Photographs of the Test Configuration.

### 8.9.5. TEST RESULTS

Temperature	18°C	Humidity	59% RH	
Pressure	1010mbar	Tested By	Frank Liao	
	Criterion B: >95% reduction 0.5 period Criterion C: 30% reduction 25 period  & >95% reduction 250 period			

Test Power: 230Vac, 50Hz				
Voltage (% Reduction)	Duration (Period)	Performance Criterion	Observation	Test Result
>95	0.5	A B C	Note ⊠1	PASS
30	25	A B C	Note ⊠1	PASS
>95	250	□A □B ⊠C	Note <b>□</b> 1 <b>⊠</b> 2	PASS

**NOTE:** 1. There was no change compared with initial operation during and after the test. No unintentional response was found during the test.

2. EUT shut down, it could not become normal except reinstalled by operator.



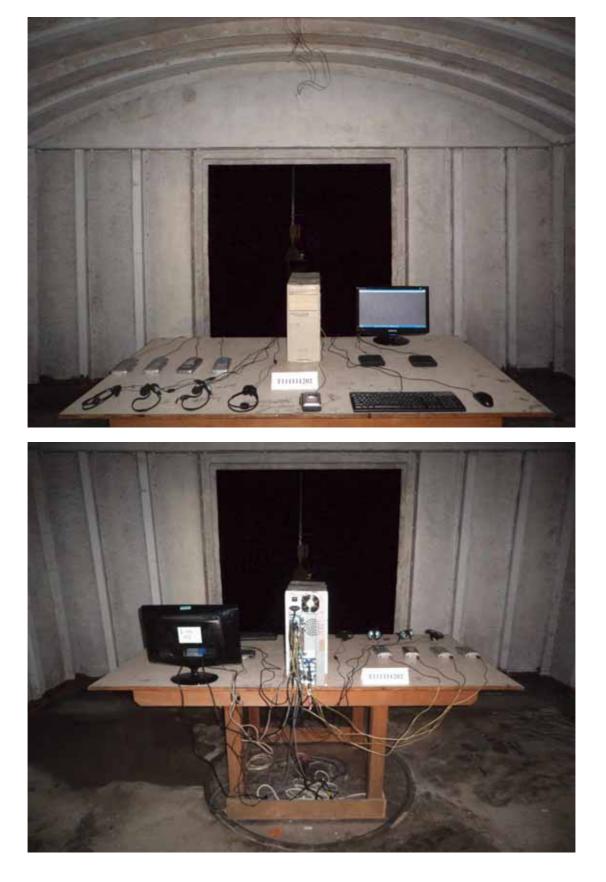
# 9 PHOTOGRAPHS OF THE TEST CONFIGURATION CONDUCTED EMISSION TEST



# CONDUCTED EMISSION TEST AT TELECOMMUNICATION PORTS RJ45 Telecom Port with ISN (10Mbps & 100Mbps & 1Gbps)

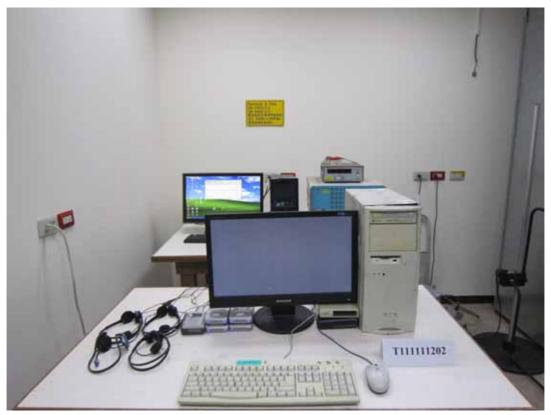






**RADIATED EMISSION TEST** 

Harmonic & Flicker Test

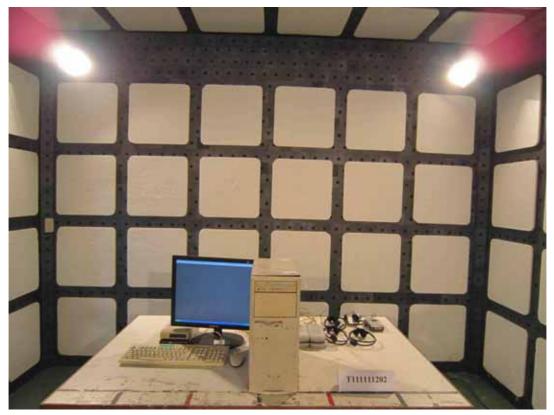


**ESD** Test

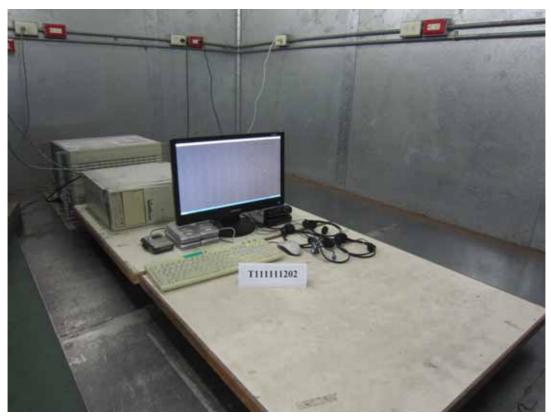




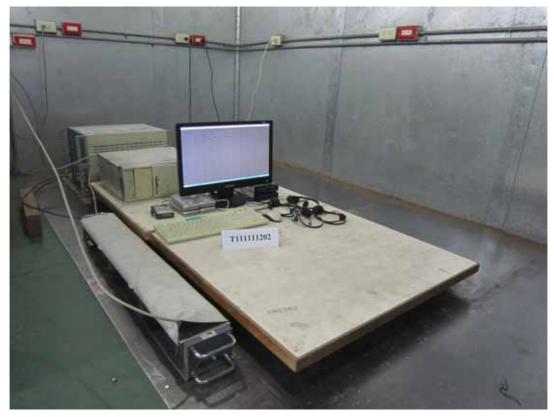
**RS** Test



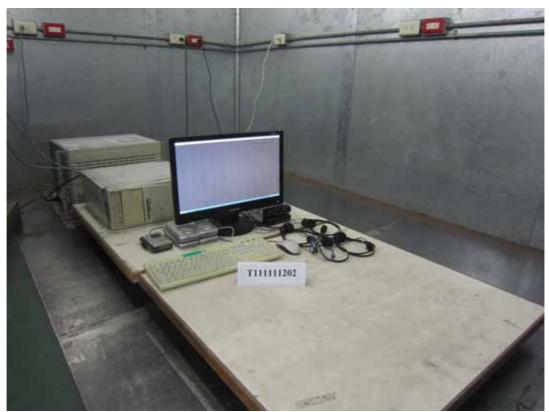
**EFT Test** 



EFT For I/O Test



Surge Test



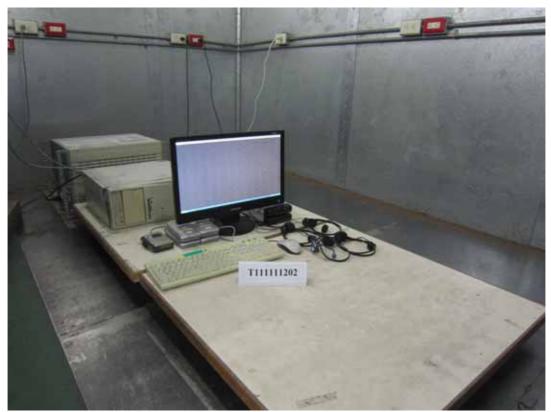


CS Test



CS For I/O Test





Voltage Dips / Interruptions Test